STATUTORY INSTRUMENTS

# 1970 No. 722

# WAGES COUNCILS

## The Wages Regulation (Boot and Shoe Repairing) Order 1970

| | |
|---|---|
| *Made* - - - | 11*th May* 1970 |
| *Coming into Operation* | 18*th June* 1970 |

Whereas the Secretary of State has received from the Boot and Shoe Repairing Wages Council (Great Britain) the wages regulation proposals set out in the Schedule hereto ;

Now, therefore, the Secretary of State in exercise of her powers under section 11 of the Wages Councils Act 1959(**a**), and of all other powers enabling her in that behalf, hereby makes the following Order :—

**1.** This Order may be cited as the Wages Regulation (Boot and Shoe Repairing) Order 1970.

**2.**—(1) In this Order the expression "the specified date" means the 18th June 1970, provided that where, as respects any worker who is paid wages at intervals not exceeding seven days, that date does not correspond with the beginning of the period for which the wages are paid, the expression "the specified date" means, as respects that worker, the beginning of the next such period following that date.

(2) The Interpretation Act 1889(**b**) shall apply to the interpretation of this Order as it applies to the interpretation of an Act of Parliament and as if this Order and the Order hereby revoked were Acts of Parliament.

**3.** The wages regulation proposals set out in the Schedule hereto shall have effect as from the specified date and as from that date the Wages Regulation (Boot and Shoe Repairing) Order 1969(**c**) shall cease to have effect.

Signed by order of the Secretary of State.

11th May 1970.

*A. A. Jarratt,*
Deputy Under Secretary of State,
Department of Employment and Productivity.

(**a**) 1959 c. 69.
(**b**) 1889 c. 63.
(**c**) S.I. 1969/428 (1969 I, p. 1221).

## ARRANGEMENT OF SCHEDULE


| | | | Pa |
|---|---|---|---|
| Part | I. | Application ... ... ... ... ... ... ... ... | |
| Part | II. | General minimum time rates and guaranteed time rate for workers aged 21 years or over ... ... ... ... ... | |
| Part | III. | General minimum time rates and guaranteed time rate for workers aged under 21 years ... ... ... ... ... | |
| Part | IV. | General minimum time rates for learners and apprentices ... | |
| Part | V. | Conditions as to learners and apprentices ... ... ... | |
| Part | VI. | Overtime and waiting time ... ... ... ... ... ... | |
| Part | VII. | Guaranteed remuneration ... ... ... ... ... ... | |
| Part | VIII. | General minimum piece rates—percentage addition to be made | |
| Part | IX. | Piece rates for workers employed on repairing ... ... ... | |
| Part | X. | Piece rates for workers employed on bespoke making ... ... | |
| Part | XI. | General and Definitions ... ... ... ... ... ... | |


Article 3

## SCHEDULE 1

The following minimum remuneration shall be substituted for the statutory minimu remuneration fixed by the Wages Regulation (Boot and Shoe Repairing) Order 19 (Order D. (149)).

## STATUTORY MINIMUM REMUNERATION

### PART I

### APPLICATION

1.—(1) Subject to the provisions of this Schedule, the minimum remuneratio payable to a worker to whom this Schedule applies for all work except work to whi a minimum overtime rate applies under Part VI of this Schedule is:—

(*a*) in the case of a time worker, the hourly general minimum time rate applicat to the worker under the provisions of this Schedule;

(*b*) in the case of a worker employed on piece work,

(i) where a general minimum piece rate applies under Part VIII of this Schedu that piece rate;

(ii) where no general minimum piece rate applies, piece rates each of whi would yield, in the circumstances of the case, to an ordinary worker least the same amount of money as the hourly general minimum time ra which would be applicable if the worker were a time worker:

Provided that where a guaranteed time rate is applicable to the work under paragraph 3 or 5 and the worker's minimum remuneration calculat on a time work basis at the hourly guaranteed time rate exceeds the minimu remuneration calculated under the provisions of (*b*) of this sub-paragrap the worker shall be paid at not less than the hourly guaranteed time rate.

(2) In this Schedule, the expressions "hourly general minimum time rate" a "hourly guaranteed time rate" mean respectively the general minimum time rate a the guaranteed time rate applicable to the worker under Part II, Part III or Part of this Schedule divided by 41.

2.—(1) Subject to the provisions of sub-paragraph (2) of this paragraph, this Schedule applies to workers in relation to whom the Boot and Shoe Repairing Wages Council (Great Britain) operates, that it to say, workers employed in Great Britain in the circumstances specified in the Schedule to the Boot and Shoe Repairing Wages Council (Great Britain) (Variation) Order 1948(a), namely:—

(i) all workers employed in Great Britain in a boot and shoe repairing undertaking as defined in sub-paragraph (3) of this paragraph on any of the following work:—

(*a*) the repairing, altering or dyeing of boots, shoes, slippers and all other similar kinds of footwear;

(*b*) the making of bespoke footwear;

(*c*) work incidental or ancillary to any of the above-mentioned operations;

(*d*) shop duties in connection with the above operations, including attending to customers and sale by retail of boot and shoe laces and materials and articles used in connection with the cleaning or repair of boots or shoes;

(*e*) collection or despatch in connection with the operations in (*a*) and (*b*) above, and work ancillary thereto;

(*f*) canvassing for boot or shoe repairs and the collection of accounts in connection with the undertaking;

(*g*) clerical or other office work in connection with the undertaking, including costing and the work of a cashier;

(ii) all outworkers employed by way of trade in Great Britain on any of the operations specified in (*a*), (*b*) or (*c*) of (i) above.

(2) Notwithstanding the provisions of sub-paragraph (1) of this paragraph, this Schedule does not apply:—

(i) to workers employed in any shop or in any department in a shop, being a shop or department which is wholly or mainly engaged in the sale by retail of footwear (including operations in connection with such sale), in respect of their employment:—

(*a*) on retail sales at such shop and operations incidental thereto; or

(*b*) on transport or clerical work relating to such sales; or

(ii) to workers employed in or in connection with a factory which is wholly or mainly engaged on the manufacture of leather footwear on a large scale, in respect of their employment:—

(*a*) on the making of bespoke footwear and work incidental or ancillary thereto; or

(*b*) on transport or clerical work relating to bespoke footwear; or

(iii) to workers who are persons registered as handicapped by disablement in pursuance of the Disabled Persons (Employment) Acts 1944 and 1958(b), in respect of their employment by Remploy Limited.

(3) For the purpose of this Schedule a "boot and shoe repairing undertaking" means any undertaking or any part of an undertaking which is wholly or mainly engaged by way of trade on any of the following operations, including operations incidental or ancillary thereto, that is to say—

(i) the repairing of leather footwear;

(ii) the making of bespoke footwear:

Provided that as regards trainees who, under the Government Vocational Training Scheme for resettlement training, have been placed by the Department of Employment and Productivity with, and are being trained by, an employer for a period of approved training, this Schedule shall not (subject to the condition that the requirements of the Training Scheme are complied with) apply during the period in respect of which the trainees are in receipt of allowances as provided under the Scheme.

(a) S.I. 1948/706 (Rev. XXIII, p. 453: 1948 I, p. 4398).
(b) 1944 c. 10 and 1958 c. 33.

## PART II

### MALE OR FEMALE WORKERS AGED 21 YEARS OR OVER

### GENERAL MINIMUM TIME RATE AND GUARANTEED TIME RATE FOR FOREMEN OR MANAGERS

| | Per week of 41 hours s. | d. |
|---|---|---|
| 3.—(1) The general minimum time rate applicable to all male or female workers aged 21 years or over and employed as foremen or managers is ... | *276* | *0* |
| (2) The guaranteed time rate applicable to the workers specified in sub-paragraph (1) when employed on piece work is ... ... ... ... | *276* | *0* |

(3) For the purposes of this paragraph,

(*a*) a foreman or manager is a male or female worker who either—

(i) exercises sole supervisory authority over all journeyworkers who must exceed three in number (excluding himself) working in the same shop or department, or

(ii) (whether working alone or with any other worker) under the terms of his employment and, in addition to any work which may be required of him as a journeyworker, fits up or supervises the fitting up, of the work and has control of the repairing or making and the technical direction thereof;

(*b*) a journeyworker is a male or female worker to whom there applies under this Schedule either a general minimum piece rate or a general minimum time rate of not less than *243s. 0*d. per week of 41 hours or to whom such general minimum time rate would be applicable if he were a time worker.

### GENERAL MINIMUM TIME RATES

4. The general minimum time rates applicable to all male or female workers aged 21 years or over, except (i) the foremen or managers specified in paragraph 3 and (ii) learners to whom the minimum rates specified in Part IV of this Schedule apply, are as follows:—

| | Per week of 41 hours s. | d. |
|---|---|---|
| (*a*) sewing or stitching machine operators employed in operating— | | |
| (i) power sole stitchers or both power sole stitchers and Blake or other sole sewing machines on the Blake principle ... | *266* | *0* |
| (ii) Blake or other sole sewing machines on the Blake principle or edge trimming machines ... ... ... ... ... ... | *257* | *0* |
| Provided that where the worker, for the purpose of training thereon, is employed on such machines for one probationary period not exceeding four months, the general minimum time rate applicable during the said period shall be ... ... ... ... ... ... ... ... ... | *247* | *0* |
| (*b*) (i) press cutters responsible for cutting and costing ... ... | *265* | 0 |
| (ii) press cutters other than those responsible for cutting and costing | *247* | *0* |
| (*c*) workers employed— | | |
| (i) as makers of bespoke (which term includes surgical) footwear | *280* | *0* |
| (ii) as repairers engaged in sewing down caps, re-welting, welt repairs, linking or any other hand stitching operation ... | *253* | *0* |
| (iii) in clicking ... ... ... ... ... ... ... ... | *253* | *0* |
| (iv) in clicking and closing ... ... ... ... ... ... | *253* | *0* |

| | Male workers | Female workers |
|---|---|---|
| | Per week of 41 hours | |
| (v) as closers (that is, in fitting and machining) in the making of uppers for bespoke (which term includes surgical) footwear and not employed in clicking ... ... ... ... ... ... | s. d. *253 0* | s. d. *188 0* |

| | All workers |
|---|---|
| | Per week of 41 hours |
| (*d*) workers employed in altering footwear or on benching or finishing operations (whether performed by hand or machine) in repairing leather footwear ... ... ... ... ... ... ... ... | s. d. *246 0* |

| | Male workers | Female workers |
|---|---|---|
| | Per week of 41 hours | |
| | s. d. | s. d. |
| (*e*) all other workers to whom this paragraph applies ... | *243 0* | *182 0* |

## PART III

## MALE OR FEMALE WORKERS AGED UNDER 21 YEARS

## GENERAL MINIMUM TIME RATES AND GUARANTEED TIME RATE

5.—(1) The general minimum time rates applicable to all male or female workers aged under 21 years, being—

(*a*) foremen or managers as defined in paragraph 3(3),

(*b*) press cutters responsible for cutting and costing, or

(*c*) workers who have worked at least five years in the trade under a contract of apprenticeship,

are the general minimum time rates which would be applicable to those workers under paragraph 3 or 4 if they were aged 21 years or over.

| | Per week of 41 hours |
|---|---|
| | s. d. |
| (2) The guaranteed time rate applicable to the workers specified in sub-paragraph (1)(*a*) of this paragraph when employed on piece work is | *276 0* |

## GENERAL MINIMUM TIME RATES

6.—(1) The general minimum time rates applicable to all male or female workers aged under 21 years except (i) the workers specified in paragraph 5 and (ii) learners or apprentices to whom the minimum rates specified in Part IV of this Schedule apply are those specified in the following Table.

| | Column 1 | Column 2 | Column 3 |
|---|---|---|---|
| | The workers specified in sub-para. (2) of this paragraph | Other male workers | Other female workers |
| | Per week of 41 hours | | |
| | s. d. | s. d. | s. d. |
| Aged 20 and under 21 years ... ... ... | *198 0* | *198 0* | *161 0* |
| „ 19 „ „ 20 „ ... ... ... | *178 0* | *178 0* | *145 0* |
| „ 18 „ „ 19 „ ... ... ... | *164 0* | *164 0* | *134 0* |
| „ 17 „ „ 18 „ ... ... ... | *137 0* | *137 0* | *114 0* |
| „ 16 „ „ 17 „ ... ... ... | *128 0* | *128 0* | *106 0* |
| Under 16 years ... ... ... ... ... | *121 0* | *121 0* | *99 0* |

(2) The workers referred to in Column 1 of the foregoing Table are male or fema workers who are—

(*a*) operators of sole stitching, sole sewing or edge trimming machines,

(*b*) press cutters not responsible for cutting and costing,

(*c*) employed as makers of bespoke (which term includes surgical) footwear,

(*d*) repairers engaged in sewing down caps, re-welting, welt repairs, linking c any other hand stitching operation,

(*e*) employed in clicking,

(*f*) employed in clicking and closing,

(*g*) employed in altering footwear or on benching operations (whether performe by hand or machine) in repairing leather footwear, or

(*h*) employed in finishing operations (whether performed by hand or machin in repairing leather footwear.

## PART IV

## GENERAL MINIMUM TIME RATES FOR LEARNERS AND APPRENTICES

### LEARNERS

7.—(1) The following general minimum time rates are applicable to male or fema learners employed in accordance with the conditions set out in paragraph 9.

| | Learners to bespoke hand sewn making | All others learners |
|---|---|---|
| | Per week of 41 hours | |
| | s. d. | s. d. |
| Aged 20 and under 21 years ... ... ... ... | *192 0* | *191 0* |
| „ 19 „ „ 20 „ ... ... ... ... | *172 0* | *171 0* |
| „ 18 „ „ 19 „ ... ... ... ... | *158 0* | *157 0* |
| „ 17 „ „ 18 „ ... ... ... ... | *131 0* | *130 0* |
| „ 16 „ „ 17 „ ... ... ... ... | *121 0* | *120 0* |
| „ under 16 years ... ... ... ... ... | *115 0* | *114 0* |

(2) The general minimum time rate applicable to a learner to bespoke hand sev making who is aged 21 years or over and who has not completed a period of fi years in such learnership shall, until he attains the age of 22 years or until he co pletes the said period of learnership (whichever period is the less), be the rate applicat to a learner aged 20 and under 21 years, increased by 5s. 0d. weekly.

### APPRENTICES

8. The following general minimum time rates are applicable to male or fem apprentices—

(*a*) who are employed under contracts of apprenticeship in writing to taught one or more of the following sections of the trade—

(i) bespoke hand sewn making including hand finishing,

(ii) boot and shoe repairing in all its operations as performed in the est lishment, including benching by hand and by such benching machi as are used in the establishment, hand sewing, re-stitching, re-welti finishing by hand, by any finishing machine used in the establishment, hand and such machine, patching by hand, by machine and by soluti and all other upper repairing,

(iii) clicking (including pattern cutting) and closing (including fitting a machining) of uppers for bespoke work or either of such operations, a

(*b*) in whose case the conditions specified in paragraph 10 are fulfilled.

| | Per week of 41 hours |
|---|---|
| | s. d. |
| Aged 20 and under 21 years ... ... ... ... ... | *189 0* |
| „ 19 „ „ 20 „ ... ... ... ... ... ... | *169 0* |
| „ 18 „ „ 19 „ ... ... ... ... ... ... | *155 0* |
| „ 17 „ „ 18 „ ... ... ... ... ... ... | *129 0* |
| „ 16 „ „ 17 „ ... ... ... ... ... ... | *119 0* |
| „ under 16 years ... ... ... ... ... ... | *114 0* |

## PART V

## CONDITIONS AS TO LEARNERS AND APPRENTICES

### LEARNERS

9.—(1) The general minimum time rates specified in paragraph 7 apply only to a male or female learner in whose case the conditions following are fulfilled—

(*a*) if he is a learner to bespoke hand sewn making, he shall be employed for not less than two-thirds of his time in learning the bespoke hand sewn making branch of the trade and shall, during the whole or a substantial part of such time, receive adequate instruction in either (i) bespoke hand sewn making, (ii) clicking, or (iii) clicking and closing of uppers for bespoke work;

(*b*) if he is a learner employed in a factory in which machinery driven by mechanical power is used for benching or finishing operations, he shall be employed, during the whole or a substantial part of his time, as a learner in the trade and shall receive, during such time, adequate instruction in a progressive manner in either—

(i) benching by hand and all operations of benching by machine which are carried out in the factory, or

(ii) benching by hand or machine and finishing by hand or machine, not less than one-third of the learner's time being spent in benching:

Provided that where the learner has been so employed for not less than three years he may be employed thereafter, in conjunction with a journeyworker finisher, as a learner to finishing by machine, and in such case the learner shall be employed for at least one-third of his time in learning the operations of edge trimming, edge setting and heel scouring;

(*c*) any other learner shall be employed during the whole or a substantial part of his time, as a learner in the trade and shall receive during such time adequate instruction in a progressive manner in either—

(i) benching by hand, throughout the whole period of his employment, or

(ii) benching by hand and finishing by hand or machine, not less than one-third of the learner's time being spent in benching;

(*d*) in the establishment in which the learner is employed the proportion of learners to journeyworkers shall not exceed that of one learner to two journeyworkers:

Provided that one learner of each of the classes specified at (*a*), (*b*) or (*c*) of this sub-paragraph may be employed in an establishment in which only one journeyworker is employed on the operation or group of operations in which the learner is receiving instruction.

(2) For the purposes of sub-paragraph (1) of this paragraph,

(*a*) the "bespoke hand sewn making branch of the trade" shall mean that bran in which workers are employed for not less than two-thirds of their time c bespoke hand sewn making, clicking or closing of uppers or on one or more such operations for bespoke work;

(*b*) the expression "journeyworker" shall, save as is hereinafter provided in th sub-paragraph, have the same meaning as in paragraph 3(3);

(*c*) a worker aged under 21 years to whom a general minimum time rate specifi in paragraph 6 applies shall not be reckoned as a learner, apprentice or journe worker;

(*d*) where an employer is wholly or mainly performing the work of a journe worker he shall be reckoned as a journeyworker.

(3) For the purposes of determining the proportion of learners to journeyworke in accordance with condition (*d*) of sub-paragraph (1) of this paragraph,

(*a*) a casual absence of a journeyworker or a casual vacancy for a short peri in the number of journeyworkers employed shall not be treated as a failu to comply with the said condition;

(*b*) an apprentice shall be reckoned as a learner notwithstanding that the gene minimum rates set out in paragraph 7 do not apply to him.

## APPRENTICES

10.—(1) The general minimum time rates specified in paragraph 8 apply only to male or female apprentice employed under a contract of apprenticeship in writi in whose case the conditions following are fufilled:—

(*a*) The apprentice shall be employed under a written contract of apprenticesh which has been duly executed and which contains the following provisio (which the Wages Council considers necessary for the effective instructi of the apprentice) or provisions substantially to the like effect and no pr visions contrary thereto;

(i) A description of the section or sections of work in the trade to whi the worker is apprenticed;

(ii) The date of the commencement of the apprenticeship and a provisi for its continuance until the date on which the apprentice shall ha completed five years' apprenticeship or reached his 21st birthd whichever is the earlier;

(iii) A term that during the period of apprenticeship the employer w pay to the apprentice not less than the appropriate statutory minimu remuneration from time to time;

(iv) A covenant or agreement by the employer that, throughout the peri of apprenticeship, he will keep the apprentice under his supervisi and instruct the apprentice himself, or place him in the hands of one more competent journeyworkers for instruction, so that in either c the apprentice shall receive throughout the period of apprenticesh and in a progressive manner effective instruction in the section or sectic of work in the trade to which he is apprenticed;

(v) A covenant or agreement by the apprentice whereby, throughout t period of apprenticeship, he binds himself to the employer to learn t section or sections of work in the trade to which he is apprenticed;

(vi) A term, in the case of an apprentice who is apprenticed to the bo and shoe repairing section of work in the trade, that the employm of the apprentice on benching shall alternate regularly with his empl ment on finishing, so that not more than one-third of his time is sp on finishing operations;

(vii) A provision that, during the apprenticeship, the apprentice shall not be put on piece work and shall not be employed on any work to which any minimum overtime rate applies under Part VI of this Schedule.

(*b*) In the establishment in which the apprentice is employed the proportion of apprentices to journeyworkers in either branch of the trade shall not at any time exceed that of one apprentice to two journeyworkers:

Provided that—

(i) one apprentice may be employed in each branch of the trade if only one journeyworker is employed in the same branch;

(ii) where an employer who works personally at the trade and does not employ a journeyworker has one apprentice who has completed at least four years' apprenticeship, he may employ a second apprentice during the last year of the apprenticeship of the first apprentice, and for the purpose of calculating the proportion of apprentices to journeyworkers the first apprentice shall not be taken into account.

(*c*) The apprentice shall be the holder of a certificate of registration as an apprentice issued by, or on behalf of, the Wages Council or shall have made application for such a certificate which has been duly acknowledged and is still under consideration:

Provided that the certification of an apprentice may be cancelled by the Wages Council if the other conditions of apprenticeship are not complied with.

(2) For the purpose of determining the proportion of apprentices to journeyworkers in accordance with condition (*b*) of the last preceding sub-paragraph,

(*a*) one of the said branches of the trade shall be that branch in which workers are employed for not less than two-thirds of their time on one or more of the operations of (i) bespoke hand sewn making, (ii) hand sewn repairing, (iii) clicking (cutting), and (iv) the closing of uppers for bespoke work, and the other branch shall be any other section of the trade;

(*b*) a casual absence of a journeyworker or a casual vacancy for a short period in the number of journeyworkers employed shall not be treated as a failure to comply with the said condition;

(*c*) where an employer is wholly or mainly performing the work of a journeyworker he shall be reckoned as a journeyworker;

(*d*) a learner shall be reckoned as an apprentice notwithstanding that the general minimum time rates set out in paragraph 8 do not apply to him;

(*e*) a worker aged under 21 years to whom a general minimum time rate specified in paragraph 6 applies shall not be reckoned as a learner, apprentice or journeyworker;

(*f*) save as aforesaid, the expression "journeyworker" shall have the same meaning as in paragraph 3(3).

(3) Notwithstanding the foregoing provisions of this Schedule, where an employer employs a worker as a prospective apprentice for a probationary period not exceeding three months and the conditions of apprenticeship set out in sub-paragraph (1) of this paragraph, other than employment under a written contract of apprenticeship and certification by the Wages Council are fulfilled, the minimum remuneration payable to that worker during the said period shall be that applicable to an apprentice employed in accordance with the condition specified in sub-paragraph (1) of this paragraph, and, in the event of the worker being continued thereafter at his employment as an apprentice, the said probationary period shall, for the purposes of this Schedule, be treated as part of the period of apprenticeship, whether or not it is included therein:

Provided that where the employer does not, on or before the last day of the sai probationary period, enter into with the worker such a contract of apprenticeshi as is mentioned in sub-paragraph (1) of this paragraph, the employer shall pay to th worker a sum equal to the difference between the minimum remuneration payable t him as a prospective apprentice and the amount that would have been payable to hir had the provisions of this sub-paragraph not applied.

## PART VI

## OVERTIME AND WAITING TIME

### MINIMUM OVERTIME RATES

11. Minimum overtime rates are payable to a worker to whom this Schedule applie as follows:—

(1) on any day other than a Sunday or customary holiday or a day on which rest period occurs,

(*a*) for the first 2 hours worked in excess of 10 hours ... time-and-a-quarter

(*b*) thereafter ... ... ... ... ... ... time-and-a-half

(2) in any week for all time worked during rest periods,

(*a*) for the first 2 hours worked ... ... ... ... time-and-a-quarter

(*b*) thereafter ... ... ... ... ... ... time-and-a-half

(3) on a Sunday or customary holiday, for all time worked ... double time

(4) in any week, for all time worked in excess of 41 hours, exclusive of any tim for which a minimum rate is payable under the foregoing provisions of th paragraph,

(*a*) for the first 3 hours so worked ... ... ... time-and-a-quarter

(*b*) thereafter ... ... ... ... ... ... time-and-a-half

12. In this Schedule

(1) the expressions "time-and-a-quarter", "time-and-a-half" and "double time mean respectively—

(*a*) in the case of a time worker, one and a quarter times, one and a half time and twice the hourly general minimum time rate otherwise applicable to th worker,

(*b*) in the case of a worker employed on piece work

(i) a time rate equal respectively to one quarter, one half and the whol of the hourly general minimum time rate which would be appl cable to the worker if he were a time worker and a minimu overtime rate did not apply, and in addition thereto,

(ii) the minimum remuneration otherwise applicable to the worke under paragraph 1(1)(*b*).

(2) the expression "customary holiday" means—

(*a*) in England and Wales

(i) Christmas Day, Boxing Day, Good Friday, Easter Monday, Wh Monday (or where another day is substituted therefor by nation proclamation, that day), August Bank Holiday and any da proclaimed as a public holiday or additional bank holiday, or

(ii) in the case of each of the named holidays, such other day (not bein a day on which a rest period occurs) as may be substituted therefo by the employer by a notice posted in the factory throughout th three weeks immediately preceding the holiday for which it substituted;

(*b*) in Scotland

(i) New Year's Day, Good Friday, the local Spring holiday, the da observed as Victoria Day or Queen's Birthday, the local Autum holiday, Christmas Day and any day proclaimed as a publ holiday or additional bank holiday, or

(ii) in the case of each of the named holidays, such other day (not being a day on which a rest period occurs) as may be substituted therefor by the employer by a notice posted in the factory throughout the three weeks immediately preceding the holiday for which it is substituted:

Provided that notification of days of holiday made by the employer for the purpose of Section 94 of the Factories Act 1961(a), shall be treated for the purposes of this sub-paragraph as effective notice of substitution.

(3) the expression "rest period" means—

(*a*) a day (other than a Sunday or customary holiday) in each week of employment (or where one or more customary holidays fall in any such week either in that week or at the employer's option in the next succeeding week), appointed by the employer by giving at least three weeks' notice to the worker as the day upon which the worker will not normally be required to work, or

(*b*) each of the periods during which a worker will not normally be required to work on two days (other than Sundays or customary holidays) in each week of employment (or where one or more customary holidays fall in any such week either in that week or at the employer's option in the next succeeding week) similarly appointed by the employer as days upon which the worker will not normally be required to work for more than 5 hours, or

(*c*) in default of any such appointment by the employer as is mentioned in the preceding sub-paragraphs (*a*) and (*b*) hereof, Saturday or if Saturday is a customary holiday the last working day preceding it.

## WAITING TIME

13.—(1) A worker is entitled to payment of the minimum remuneration specified in this Schedule for all time during which he is present on the premises of his employer, unless he is present thereon in any of the following circumstances:—

(*a*) without the employer's consent, express or implied,

(*b*) for some purpose unconnected with his work and other than that of waiting for work to be given to him to perform,

(*c*) by reason only of the fact that he is resident thereon,

(*d*) during normal meal times in a room or place in which no work is being done and he is not waiting for work to be given to him to perform.

(2) The minimum remuneration payable under sub-paragraph (1) of this paragraph to a piece worker when not engaged on piece work is that which would be applicable if he were a time worker.

## PART VII

## GUARANTEED REMUNERATION

## GUARANTEED WEEKLY REMUNERATION

14.—(1) This paragraph applies to a worker (other than a casual worker) who ordinarily works for the employer for at least 36 hours weekly on work to which this Schedule applies.

(2) Notwithstanding anything contained in this Schedule, where in any week:—

(*a*) no remuneration is payable to the worker under the foregoing provisions of this Schedule or by way of holiday remuneration under any wages regulation order made by the Secretary of State to give effect to the proposals of the Wages Council, or

(*b*) the total amount of any such remuneration is less than the guaranteed weekly remuneration provided for by this paragraph,

the minimum remuneration payable to that worker for that week in lieu of any amount aforesaid shall, subject to the provisions of this paragraph, be the guaranteed weekly remuneration.

(a) 1961 c. 34.

(3) Subject to the provisions of the next following sub-paragraph the amour of the guaranteed weekly remuneration is as follows:—

(*a*) in the case of a worker who ordinarily works for the employer on work t which this Schedule applies for at least 41 hours weekly, 32 hours' pa calculated at the general minimum time rate ordinarily applicable to th worker, or

(*b*) in the case of a worker who ordinarily works for the employer for less tha 41 but not less than 36 hours weekly on such work, 32/41sts of the amour payable at the said rate for the hours ordinarily worked by the worker in week for the employer on such work.

(4) Payment of the guaranteed weekly remuneration in any week is subject to th condition that the worker throughout the period of his ordinary employment in tha week, excluding any day allowed to him as a holiday, is (*a*) capable of and available fc work and (*b*) willing to perform such duties outside his normal occupation as th employer may reasonably require if his normal work is not available to him in th establishment in which he is employed:

Provided that guaranteed weekly remuneration shall not cease to be payable to worker in respect of any week by reason only of the fact that he is absent during an part of that week by reason of proved illness or with the consent of the employer bu in the case of any such absence (other than absence on a holiday with pay allowe under the provisions of a wages regulation order) the amount of the guaranteed weekl remuneration shall be reduced by the amount to which he would have been entitle under this Schedule as a time worker had he worked the number of hours ordinaril worked by him during the period of such absence in that week.

(5) If the employer is unable to provide the worker with work by reason of a strik failure of supplies or any cause (other than shortage of work) outside the control of th employer, guaranteed weekly remuneration shall not be payable in respect of any wee during which, or part of which, the employer is unable to provide work as aforesaic

(6) The amount of the guaranteed weekly remuneration applicable to a piece worke shall be the sum to which he would be entitled if he were a time worker.

(7) In this paragraph the expression "week" means "pay week".

### GUARANTEED DAILY REMUNERATION FOR CASUAL WORKERS

15.—(1) Notwithstanding anything contained in this Schedule, where the time worke by a casual worker on work to which this Schedule applies is less than 5 hours on weekly short day (not being a customary holiday) or 8 hours on any other day, he sha be treated for the purposes of this Schedule (except Part VI) as if he had worked on suc work 5 and 8 hours respectively.

(2) A casual worker who, in accordance with his employer's instructions, reports o any day for work to which this Schedule applies, but does not perform any such work shall be treated as if the provisions of sub-paragraph (1) of this paragraph applied i respect of that day.

(3) For the purposes of this paragraph:—

(*a*) A casual worker is a worker who undertakes short engagements on a hourly or a day to day basis.

(*b*) A piece worker shall be treated as though he were a time worker.

## PART VIII

## GENERAL MINIMUM PIECE RATES FOR MALE OR FEMALE WORKERS

16.—(1) The general minimum piece rates applicable to male or female worker employed on repairing are the piece rates set out in Part IX of this Schedule increase by *106* per cent.

(2) The general minimum piece rates applicable to male or female workers employe on bespoke making are the piece rates set out in Part X of this Schedule increased b *106* per cent.

## PART IX

## PIECE RATES FOR MALE OR FEMALE WORKERS EMPLOYED ON REPAIRING

### A.—SOLES—COMPLETED WORK

17.—(1) Subject to the provisions of paragraph 19 and the provisions as to extras and reductions specified in paragraphs 20 to 29 inclusive, the piece rates for male or female workers employed on repairing soles (completed work) are set out in the following Table.

(2) "Benching throughout" means the performance by a single worker of all the separate operations of benching, the appropriate rates for which, in paragraph 42, amount to the appropriate rate for benching throughout, and includes in the case of riveted work the operations of riveting round soles by machine when the riveting machine is operated by the benchman but does not include the sewing or stitching of the new soles where the work is sewn or stitched.

(3) The piece rates for "benching throughout" shall be increased by 2d. per pair where nails have to be removed from full nailed or bradded work.

(4) The piece rates for "hand stitching (with square awl)" shall be increased by one-third when old stitches are taken out from welts before restitching.

| | RIVETED WORK | | | | | | | | SEWN OR STITCHED WORK | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | |
| Size ... ... ... | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 |
| Column ... ... | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (*a*) (i) HALF SOLE (other than pumps and slippers):— | | | | | | | | | | | | | | | | |
| Benching throughout ... ... | 7½ | 6½ | 7 | 6½ | 5½ | 5½ | 5½ | 4¾ | 8¼ | 7¼ | 7¾ | 7¼ | 6¼ | 6¼ | 6¼ | 5½ |
| Hand sewing ... ... ... ... | — | — | — | — | — | — | — | — | 1 0¾ | 10¼ | 11¼ | 10¼ | 9¼ | 9¼ | 8 | 8 |
| Hand stitching (with square awl) ... | — | — | — | — | — | — | — | — | 1 5½ | 1 2¼ | 1 3¾ | 1 2½ | 1 0½ | 1 0½ | 10 | 9 |
| Hand finishing ... ... ... | 7 | 6 | 6½ | 5 | 4 | 4 | 3½ | 3 | 7 | 6 | 6½ | 5 | 4 | 4 | 3½ | 3 |

| | RIVETED WORK | | | | | | | | SEWN OR STITCHED WORK | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | |
| Size ... ... ... | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 |
| Column ... ... | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (ii) SOLE UNDER HEEL (other than pumps and slippers):— | | | | | | | | | | | | | | | | |
| Benching throughout ... ... | 1 2 | 1 1 | 1 1½ | 1 1 | 10½ | 10½ | 10 | 9 | 1 3 | 1 2 | 1 2½ | 1 2 | 11½ | 11½ | 11 | 9¾ |
| Hand sewing ... ... ... ... | — | — | — | — | — | — | — | — | 1 5 | 1 1 | 1 2½ | 1 1 | 11 | 11 | 9 | 8½ |
| Hand stitching (with square awl) ... | — | — | — | — | — | — | — | — | 1 11 | 1 5½ | 1 7½ | 1 5½ | 1 2 | 1 2 | 1 0 | 11 |
| Hand finishing (whether heeled or not) ... ... ... ... | 1 1 | 10½ | 1 0 | 10½ | 9 | 9 | 8 | 8 | 1 1 | 10½ | 1 0 | 10½ | 9 | 9 | 8 | 8 |
| (*b*) HALF SOLE, SLIPPERS (other than pumps):— | | | | | | | | | | | | | | | | |
| Benching ... ... ... ... | 6½ | 5½ | 6 | 5½ | 4½ | 4½ | 4 | 3 | 7¼ | 6¼ | 6¾ | 6¼ | 5¼ | 5¼ | 4¾ | 3¾ |
| Hand sewing ... ... ... ... | — | — | — | — | — | — | — | — | 10¾ | 8¾ | 9½ | 8½ | 7¼ | 7¼ | 6¼ | 6 |
| Hand finishing ... ... ... | 6 | 5 | 5½ | 4 | 3 | 3 | 2½ | 2 | 6 | 5 | 5½ | 4 | 3 | 3 | 2½ | 2 |

| | PUMPS TURNED | | | | | | | | PUMPS TURNED AND GRAFTED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | |
| Size ... ... ... | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 |
| Column ... ... | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (*c*) HALF SOLE, PUMPS (other than slippers):— | | | | | | | | | | | | | | | | |
| Benching and hand sewing of soles complete ... ... | 2 1 | 1 9 | 1 10 | 1 9 | 1 7 | 1 7 | 1 6 | 1 5 | 2 5 | 2 1 | 2 2 | 2 1 | 1 10 | 1 10 | 1 9 | 1 8 |
| Hand finishing ... ... ... | 7 | 6 | 6½ | 5 | 4 | 4 | 3½ | 3 | 7 | 6 | 6½ | 5 | 4 | 4 | 3½ | 3 |
| Pumps which are slippers— | | | | | | | | | | | | | | | | |
| Benching and hand sewing of soles complete ... ... | 1 10½ | 1 6¼ | 1 7½ | 1 6¼ | 1 4¼ | 1 4¼ | 1 3¼ | 1 2¼ | 2 2½ | 1 10¼ | 1 11¼ | 1 10¼ | 1 7¼ | 1 7¼ | 1 6¼ | 1 5½ |
| Hand finishing ... ... ... | 7 | 6 | 6½ | 5 | 4 | 4 | 3½ | 3 | 7 | 6 | 6½ | 5 | 4 | 4 | 3½ | 3 |

(*d*) FITTING LADIES' BREASTED SOLES

(i) Where splitting and butting is completed by benchman by hand and cemented to heel breasts ... ... ... ... ... 1s. 0d. per pair

(ii) Where splitting and butting is completed by benchman by machine and cemented to heel breasts ... ... ... ... ... 6d. per pair

18. LEATHER SOLES CEMENTED ON

| | MEN'S | | LADIES' | |
|---|---|---|---|---|
| | By Hand | Machine only | By Hand | Machine only |
| | Per pair d. | Per pair d. | Per pair d. | Per pair d. |
| (*a*) Stripping and levelling, including filling ... ... ... ... | 2¾ | 2¾ | 2¼ | 2¼ |
| (*b*) Skiving and securing old soles at waist ... ... ... ... | 1½ | 1¼ | 1 | 1 |
| (*c*) Rolling and moulding soles ... ... ... ... ... ... ... | ¼ | ¼ | ¼ | ¼ |
| (*d*) Skiving new soles ... ... ... ... ... ... ... ... | ¼ | ¼ | ¼ | ¼ |
| (*e*) Roughing upper or welt ... ... ... ... ... ... ... | 1¼ | 1¼ | 1¼ | 1¼ |
| (*f*) Roughing new soles ... ... ... ... ... ... ... ... | 1¼ | 1¼ | 1¼ | ¾ |
| (*g*) Applying cement to upper or welt ... ... ... ... ... ... | ¾ | ¾ | ¾ | ¾ |
| (*h*) Applying cement to soles ... ... ... ... ... ... ... | ¾ | ¾ | ¾ | ¾ |
| (*i*) Attaching new soles and hammering down by hand ... ... | 1¼ | — | 1¼ | — |
| (*j*) Fixing new soles in press (including use of activator) ... ... | — | ¾ | — | ½ |
| (*k*) Securing with rivets at waist and toe as necessary ... ... ... | ½ | ¼ | ½ | ¼ |
| (*l*) Rounding ... ... ... ... ... ... ... ... ... | 1 | ½ | 1 | ½ |
| | 11½ | 10 | 10½ | 8½ |

19.—The piece rates for benching set out in paragraphs 17 and 18 do not include payment for:—

(*a*) Pegging the waists,

(*b*) Repairing insoles of welted work,

(*c*) In the case of sole under heel, the sewing or repairing of hand sewn or welted seats.

Where the benchman performs any of these operations, he shall be paid in respect of such work the piece rates specified in paragraph 1 (1) (*b*)(ii).

20. SOLEING MATERIAL NOT CUT TO SHAPE

The piece rates for benching throughout set out in paragraphs 17 and 18 in respect of soles apply where the soleing material is cut into separate soles shaped rights and lefts. If the soleing material is not given out in this form, 1d. per pair extra is payable.

21. OUTSIZES

For men's work over size 11 the piece rates provided in paragraph 17 for soleing men's work sizes 6-11 and in paragraph 18 for men's work and for ladies' work over size 8 the piece rates provided in paragraph 17 for soleing ladies' work sizes 2-8 and in paragraph 18 for ladies' work shall be respectively payable, with the following additions:—

| | Per pair |
|---|---|
| (*a*) Hand sewn or hand stitched work where the benching and the sewing (or stitching) are done by the same worker ... ... ... | 1½d. |
| (*b*) Benching of riveted work, machine sewn work or machine stitched work ... ... ... ... ... ... ... ... ... | ½d. |
| (*c*) Hand sewing or hand stitching only ... ... ... ... | 1d. |
| (*d*) Hand finishing ... ... ... ... ... ... ... ... | ½d. |

22. LONG WORK

(*a*) Repairing men's or youths' Napoleon, jockey or riding boots, long Wellingtons, short Wellingtons, field boots or sea boots which reach to the knee or above—

(i) Sole only, men's (all sizes) and youths' (sizes 2-5½): 1½d. per pair extra to the rates for benching;

(ii) Soleing and heeling (or half heeling) when done together, men's (all sizes) and youths' (sizes 2-5½): 2½d. per pair extra to the rates for benching;

(*b*) Repairing ladies' long work—

(i) Sole only, or

(ii) Soleing and heeling (or half heeling) when done together: ¾d. per pair extra to the rates for benching.

23. RIVETING SOLES ON WELTED BOOTS OR SHOES

Riveting soles by hand on welted boots or shoes, 1d. per pair extra to the rates for benching riveted work. This extra does not apply when the new sole is riveted on the top of the old sole or middle sole.

24. SEWING THROUGH (SOLES OR CLUMPS)

Soles or clumps, sewn through by hand on Blake principle, 5d. per pair extra to the rates for hand sewing.

25. SOLEING WITH LEATHER SUBSTITUTES

Soleing with leather substitutes, but excluding the work for which rates are provided in paragraphs 67 and 68:—

| | |
|---|---|
| (*a*) Where the worker has to prepare or roughen or prepare and roughen both the new sole and the bottom and to apply an adhesive for the purpose of fixing the new sole before sewing or riveting ... ... ... ... ... | 4d. per pair extra. |
| (*b*) Where the worker has no preparatory work to perform to the new sole but prepares or roughens or prepares and roughens the bottom and applies an adhesive for the purpose of fixing the new sole before sewing or riveting | 2d. per pair extra. |

### 26. SOLEING WITH WATERPROOF LEATHERS OTHER THAN CHROME

| | |
|---|---|
| Benching throughout ... ... ... ... ... ... | ¾d. per pair extra |
| Hand finishing ... ... ... ... ... ... ... | 1¼d. per pair extra |

### 27. WOOD PEGGING BY HAND

Soleing, 5¼d. per pair extra to the rates for benching riveted work.

### 28. FINISHING (PART ONLY), EXCLUDING LEATHER SUBSTITUTES

Finishing edges only, bottoms not touched, 25 per cent. less.

Finishing edges and finishing waist from heel to joint, foreparts of bottoms not touched, 12½ per cent. less.

### 29. FINISHING (PART ONLY), LEATHER SUBSTITUTES

Finishing edges only by hand, 12½ per cent. less.

Finishing edges and surface of the waist by hand, 7½ per cent. less.

## B.—HEELING OR HALF HEELING, TOE BITS, SIDE BITS, UNDERLAYS AND CROSS PIECES

30.—Subject to the provisions of paragraph 31 and to the provisions as to addition and subtraction set out in paragraphs 32 to 41, the piece rates specified in the following Table apply to male or female workers employed on repairing.

| | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | |
|---|---|---|---|---|---|---|---|---|
| Size ... ... ... | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 |
| Column... ... ... | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
| | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. |
| (*a*) HEELING OR HALF HEELING WITH LEATHER OR LEATHER SUBSTITUTES | | | | | | | | |
| (1) WORK OTHER THAN SLIPPERS | | | | | | | | |
| BENCHING— | | | | | | | | |
| (*a*) Stripping top piece, removing old grindery, levelling and securing under lifts ... ... ... ... ... ... ... ... | 2 | 1¼ | 1¾ | 1¾ | 1¾ | 1¼ | 1¼ | 1¼ |
| (*b*) Tacking on top pieces ... ... ... ... ... ... ... ... | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ |
| (*c*) Rounding by hand ... ... ... ... ... ... ... ... | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ |
| (*d*) Nailing round by hand ... ... ... ... ... ... ... | ¾ | ½ | ½ | ½ | ½ | ½ | ½ | ½ |
| (*e*) Hammering down and filing nails ... ... ... ... ... ... | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ |
| HAND FINISHING... ... ... ... ... ... ... ... ... | 3½ | 2 | 2½ | 2 | 1½ | 2 | 1 | 1 |
| (2) SLIPPERS | | | | | | | | |
| Benching, including nailing by machine when the nailing or slugging machine is operated by the benchman ... ... ... ... ... ... | 3 | 2 | 2½ | 2½ | 2 | 2½ | 2 | 1½ |
| Hand finishing... ... ... ... ... ... ... ... ... ... | 2½ | 2 | 2 | 2 | 1½ | 1½ | 1 | 1 |
| Benching for nailing round or slugging by machine when the nailing or slugging machine is not operated by the benchman ... ... | The rates for benching set out above, subject to the following reductions:— (i) Boys' (size 11 and over), youths' (sizes 2 to 5½) and men's work ... ... ... ... ¾d. per pair (ii) All other sizes ... ... ... ... ½d. per pair When the work is returned to the same benchman for hammering down and filing the heels after nailing round or slugging by machine the rates for benching shall be subject in respect of all sizes to a reduction of ¼d. per pair only. | | | | | | | |

| | HAND SEWN | | | | | | | | RIVETED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | |
| Size ... | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 |
| Column ... | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. |
| (*b*) TOE BITS, SIDE BITS OR UNDERLAYS | | | | | | | | | | | | | | | | |
| Benching, exclusive of hand sewing ... ... ... | 3½ | 2½ | 3 | 3 | 2½ | 2½ | 2 | 1½ | 3½ | 2½ | 3 | 3 | 2½ | 2½ | 2 | 1½ |
| Hand sewing ... ... ... | 4½ | 4 | 4 | 4 | 3½ | 3½ | 3 | 3 | — | — | — | — | — | — | — | — |
| Hand finishing ... ... | 3½ | 2 | 2½ | 2 | 1½ | 2 | 1 | 1 | 3½ | 2 | 2½ | 2 | 1½ | 2 | 1 | 1 |

(*c*) FIXING MOULDED RUBBER HEELS WHERE NO PARING REQUIRED ... ... ... MEN'S, 3d. per pair. All other sizes, 2d. per pair.

| | HAND SEWN | | | | | | | | RIVETED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | |
| Size ... | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 |
| Column ... | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. |
| (*d*) CROSS PIECES | | | | | | | | | | | | | | | | |
| Benching, exclusive of hand sewing... ... ... ... | 5½ | 4 | 5 | 3½ | 3 | 3½ | 3 | 2½ | 5½ | 4 | 5 | 3½ | 3 | 3½ | 3 | 2½ |
| Benching, cemented work ... | 7½ | 6 | 7 | 5½ | 5 | 5½ | 5 | 4½ | 7½ | 6 | 7 | 5½ | 5 | 5½ | 5 | 4½ |
| Hand sewing ... ... ... | 7 | 6 | 6½ | 5½ | 5 | 5 | 4 | 4 | — | — | — | — | — | — | — | — |
| Hand finishing ... ... ... | 3½ | 2½ | 3 | 2 | 1½ | 2 | 1 | 1 | 3½ | 2½ | 3 | 2 | 1½ | 2 | 1 | 1 |

31.—As respects the work specified in paragraph 30:—

(i) If benching (other than hand sewing) is not completed by one worker, the piece rates specified in paragraph 1 (1) (*b*)(ii) apply.

(ii) The piece rates for benching are payable to the benchman whether his work includes or does not include the filing of heels, toe plates and metal tips.

(iii) The piece rates for benching heels do not apply to the removing of old heels and the fixing (including knifing up) of new ready made heels of pulp or leather. If the benchman performs these operations he shall be paid the piece rates specified in paragraph 1(1)(*b*)(ii).

### 32. TOP PIECES CUT TO SHAPE AND SIZE

The piece rates for benching heels set out in paragraph 30 shall be reduced by ¼d. per pair where no knifing up is required before the top pieces are nailed or riveted round.

### 33. OUTSIZES, HEEL OR HALF HEEL

For men's work over size 11, the piece rate provided in paragraph 30 for men's work sizes 6-11, and for ladies' work over size 8, the piece rate provided in paragraph 30 for ladies' work sizes 2-8 shall be payable respectively with the following additions:—

For benching (whether complete or in preparation for the riveting or slugging machine) ... ... ... ... ... ¼d. per pair.

For hand finishing ... ... ... ... ... ... ¼d. per pair.

### 34. NEW LIFTS AND PART LIFTS

(1) (*a*) New lifts—for each quarter of an inch or part thereof, 1d. per pair extra;

(*b*) Part lifts—where parts of heels have to be cut out to the depth of ½ inch or more for the purpose of levelling the heels, although complete new lifts may not be inserted, 1d. per pair extra.

(2) Where heels are stripped down to the seat piece, the piece rates for re-building heels and heeling (benching) set out in paragraph 64 shall apply.

### 35. QUARTER OR HALF-TIPS

(1) (*a*) Inserted iron quarter or half-tips ... ... ... 1d. per pair extra.

(*b*) Inserted rubber tips:

(i) When solutioned ... ... ... ... 2d. per pair extra.

(ii) When not solutioned ... ... ... 1d. per pair extra.

(*c*) Where the top piece has a quarter rubber tip already attached when the top piece is given out:

(i) For solutioning on the quarter rubber tip in the process of fixing the top piece to the heel ... 1d. per pair extra.

(ii) For attaching any additional leather to the top piece to make up the difference between the thickness of the quarter rubber tip and the top piece ... ... ... ... ... ... ½d. per pair extra.

(2) No extra is payable for affixing the top piece which has a quarter rubber tip already attached.

### 36. ELONGATED HEELS

Repairing elongated heels (where waists already filled in):

Men's (all sizes) and youths' (sizes 2 to 5½). ... ... ... ... 1¾d. per pair extra to the rates for benching.

All other sizes ... ... ... ¾d. per pair extra to the rates for benching.

### 37. LONG WORK—HEELING

(*a*) Repairing men's and youths' Napoleon, jockey, or riding boots, long Wellingtons, short Wellingtons, field boots or sea boots which reach to the knee or above—

(i) Heeling or half heeling:
1d. per pair extra to the rates for benching;

(ii) Toe bits, side bits, underlays, and cross pieces or any of them:
1d. per pair extra to the rates for benching.

(*b*) Repairing ladies' long work—

(i) Heeling or half heeling:
½d. per pair extra to the rates for benching;

(ii) Heeling or half heeling when done together with toe bits, side bits, underlays, and cross pieces or any of them:
¾d. per pair extra to the rates for benching;

(iii) Toe bits, side bits, underlays, and cross pieces or any of them:
½d. per pair extra to the rates for benching.

38. TOE PIECES (SHAPED)

Shaped toe pieces:

Hand sewn and benched, 3½d. per pair extra;
Riveted, 1d. per pair extra.

39. WOOD PEGGING BY HAND

Heeling, 1¾d. per pair extra to the rates for benching riveted work.

40. FINISHING (PART ONLY), EXCLUDING LEATHER SUBSTITUTES

Finishing edges only, bottoms not touched, 25 per cent. less.

41. FINISHING (PART ONLY), LEATHER SUBSTITUTES

Finishing edges only by hand 12½ per cent. less.

## C.—PIECE RATES FOR SEPARATE OPERATIONS OF BENCHING SOLES

42.—(1) Subject to the provisions of paragraphs 43 and 44 and to the provisions as to extras set out in paragraphs 47 to 50, the piece rates for separate operations of benching soles set out in the following Table apply to male or female workers employed on repairing.

(2) If benching throughout is not performed by a single worker, the piece rates for any of the separate operations of benching specified in the said Table are the rates for the individual operations or, where more than one of these operations is performed by a single worker, the sum of the appropriate rates for the individual operations involved.

| | RIVETED WORK | | | | | | | | SEWN OR STITCHED WORK | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | |
| Size ... | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 |
| Column ... | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per par d. |
| (*a*) HALF SOLE (other than pumps and slippers):— | | | | | | | | | | | | | | | | |
| 1. Stripping and levelling, including filling ... ... ... | 2¾ | 2¼ | 2½ | 2¼ | 1¾ | 1¾ | 1¾ | 1¾ | 2½ | 2 | 2¼ | 2¼ | 1¾ | 1¾ | 1¾ | 1¾ |
| 2. Skiving old soles at waist ... | 1 | ½ | ¾ | ½ | ½ | ½ | ½ | ½ | 1 | ½ | ¾ | ½ | ½ | ½ | ½ | ½ |
| 3. Tacking on new soles... ... | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ |
| 4. Rolling or moulding ... ... | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ |
| 5. Skiving new soles by hand or machine ... ... ... | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ |
| 6. Riveting across waist by hand | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ½ | ½ | ½ | ¼ | ¼ | ¼ | ¼ | ¼ |
| 7. Rounding by hand ... ... | ¾ | ¾ | ¾ | ¾ | ½ | ½ | ½ | ¼ | 1 | 1 | 1 | 1 | ¾ | ¾ | ¾ | ½ |
| 8. Riveting round soles by hand | 1¼ | 1¼ | 1¼ | 1¼ | 1 | 1 | 1 | ¾ | — | — | — | — | — | — | — | — |
| 9. Hammering down rivets ... | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ¼ | — | — | — | — | — | — | — | — |
| 10. Cutting channels by hand ... | — | — | — | — | — | — | — | — | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ |
| 11. Opening channels by hand ... | — | — | — | — | — | — | — | — | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ½ |
| 12. Laying channels by hand ... | — | — | — | — | — | — | — | — | ¾ | ¾ | ¾ | ¾ | ½ | ½ | ½ | ¼ |
| 13. Hammering down bottoms ... | — | — | — | — | — | — | — | — | ½ | ½ | ½ | ½ | ½ | ½ | ½ | ¼ |

| | RIVETED WORK | | | | | | | | SEWN OR STITCHED WORK | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | | Men's | Ladies' | Youths' | Boys' | | Girls' and infants' | | |
| Size ... | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 | 6–11 | 2–8 | 2–5½ | 11–1½ | 7–10½ | 11–1½ | 7–10½ | Under 7 |
| Column ... | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. | Per pair d. |
| (*b*) SOLE UNDER HEEL (other than pumps and slippers):— | | | | | | | | | | | | | | | | |
| 1. Stripping and levelling, including filling ... ... ... | 4½ | 3½ | 4 | 3½ | 3 | 3 | 2½ | 2¼ | 4½ | 3½ | 4 | 3½ | 3 | 3 | 2½ | 2¼ |
| 2. Tacking on ... ... ... | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ | 1¼ |
| 3. Removing old heels ... ... | 1¾ | 1¾ | 1¾ | 1¾ | 1¼ | 1¼ | 1¼ | 1¼ | 1¾ | 1¾ | 1¾ | 1¾ | 1¼ | 1¼ | 1¼ | 1¼ |
| 4. Rolling or moulding ... ... | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ |
| 5. Fitting new sole to seat ... | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ |
| 6. Securing seat by hand riveting | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ | ¼ |
| 7. Rounding by hand ... ... | 1½ | 1½ | 1½ | 1½ | 1 | 1 | 1 | ¾ | 1¾ | 1¾ | 1¾ | 1¾ | 1¼ | 1¼ | 1¼ | ¾ |
| 8. Riveting round soles by hand | 1¾ | 1¾ | 1¾ | 1¾ | 1¼ | 1¼ | 1¼ | 1 | — | — | — | — | — | — | — | — |
| 9. Hammering down rivets ... | ¾ | ¾ | ¾ | ¾ | ¾ | ¾ | ¾ | ½ | — | — | — | — | — | — | — | — |
| 10. Replacing old heels by hand... | 1¾ | 1¾ | 1¾ | 1¾ | 1¼ | 1¼ | 1¼ | 1¼ | 1¾ | 1¾ | 1¾ | 1¾ | 1¼ | 1¼ | 1¼ | 1¼ |
| 11. Cutting channels by hand ... | — | — | — | — | — | — | — | — | ¾ | ¾ | ¾ | ¾ | ½ | ½ | ½ | ½ |
| 12. Opening channels by hand ... | — | — | — | — | — | — | — | — | ¾ | ¾ | ¾ | ¾ | ½ | ½ | ½ | ½ |
| 13. Laying channels by hand ... | — | — | — | — | — | — | — | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | ¾ |
| 14. Hammering down bottoms ... | — | — | — | — | — | — | — | — | ¾ | ¾ | ¾ | ¾ | ¾ | ¾ | ¾ | ½ |

43.—(1) The piece rates for stripping and levelling including filling set out at (*a*) and (*b*) of the last foregoing Table shall be increased by 1d. per pair where nails have to be removed from full nailed or bradded work.

(2) Where new lifts are required, the piece rate for replacing old heels by hand set out at (*b*) of the said Table shall be increased as if paragraph 34 applied.

(3) Where piece rates for riveting round soles by hand, hammering down rivets, laying channels by hand and hammering down bottoms set out at (*a*) and (*b*) of the said Table are payable and:—

(*a*) the operations of riveting round soles is performed by hand, the worker shall also be paid the appropriate rate for hammering down rivets;

(*b*) the channels have not been laid by machine and hammering down bottoms is performed, the worker shall also be paid the appropriate rate for laying channels by hand.

44. The piece rates for benching set out in paragraphs 42 and 43 do not include payment for:—
(*a*) Pegging the waists,
(b) Repairing insoles of welted work,
(*c*) In the case of sole under heel, the sewing or repairing of hand sewn or welted seats,

Where the benchman performs any of these operations he shall be paid in respect of such work the piece rate specified in paragraph 1 (1)(*b*) (ii).

(*d*) Fitting ladies' breasted through soles—see paragraph 45.

## 45. FITTING LADIES' BREASTED THROUGH SOLES

(*a*) Where splitting and butting is completed by benchman by hand and cemented to heel breasts ... ... ... ... 1s. per pair.

(*b*) Where splitting and butting is completed by benchman by machine and cemented to heel breasts ... ... ... ... 6d. per pair.

## 46. LADIES' PLATFORM THROUGH SOLES

| | By Hand | Machine only |
|---|---|---|
| | Per pair | |
| | s. d. | s. d. |
| 1. Stripping and levelling, including securing and filling ... | 4¾ | 4¾ |
| 2. Roughing uppers ... ... ... ... ... ... | 2¼ | 1¼ |
| 3. Roughing new soles ... ... ... ... ... ... | 2 | 1¼ |
| 4. Cementing uppers ... ... ... ... ... ... | 1½ | 1 |
| 5. Cementing soles... ... ... ... ... ... ... | 1½ | 1 |
| 6. Attaching bottoms (including use of activator) ... ... | 2½ | 2 |
| 7. Rounding ... ... ... ... ... ... ... ... | 1½ | ¾ |
| | 1 4 | 1 0 |

## 47. SOLEING MATERIAL NOT CUT TO SHAPE

The piece rates for stripping and levelling including filling set out in paragraph 42 apply where soleing material is cut into separate soles shaped rights and lefts If the soleing material is not given out in this form, an addition of 1d. per pair is payable.

## 48. OUTSIZES

For men's work over size 11, the piece rates provided in paragraph 42 for soleing men's work size 6-11 and for ladies' work over size 8 the piece rates provided in paragraph 42 for soleing ladies' work size 2-8 shall be payable respectively, with the following addition:—

Riveted work, machine sewn work or machine stitched work:

For stripping, levelling and tacking-on ... ... ... ½d. per pair.

## 49. RIVETING SOLES ON WELTED BOOTS OR SHOES

Riveting soles by hand on welted boots or shoes—

1d. per pair extra to the appropriate rate for riveting round soles.

This extra does not apply when the new sole is riveted on the top of the old sole or middle sole.

50. SOLEING WITH LEATHER SUBSTITUTES

Soleing with leather substitutes, but excluding the work for which rates are provided in paragraphs 67 and 68:—

(*a*) Where the worker has to prepare or roughen or prepare and roughen both the new sole and the bottom and to apply an adhesive for the purpose of fixing the new sole before sewing or riveting,

4d. per pair extra.

(*b*) Where the worker has no preparatory work to perform to the new sole but prepares or roughens or prepares and roughens the bottom and applies an adhesive for the purpose of fixing the new sole before sewing or riveting,

2d. per pair extra.

## D.—PIECE RATES FOR OTHER REPAIRS TO SOLES

51.—(1) INSOLES OR HALF INSOLES—SHAPING AND SLIPPING IN (excluding welted insoles).

| | |
|---|---|
| Men's (all sizes) and youths' (sizes 2 to 5½) ... ... ... ... | 4d. per pair. |
| Ladies' ... ... ... ... ... ... ... ... | 3d. per pair. |
| Boys' and girls' (up to size 1½) ... ... ... ... ... ... | 2d. per pair. |

(2) Where either the whole or half of the present insole has to be removed and a new insole (either whole or half) is fitted and the upper is lasted in, the above piece rates do not apply, and a piece worker doing such work shall be paid the piece rates specified in paragraph 1(1)(*b*)(ii).

52. MIDDLES, (TOE TO JOINT) SECURELY ATTACHED BY EITHER GRINDERY OR SOLUTION, AND ROUNDING BY HAND

| | |
|---|---|
| Men's (all sizes) and youths' (sizes 2 to 5½) ... ... ... ... | 4d. per pair. |
| Ladies' ... ... ... ... ... ... ... ... ... | 3d. per pair. |
| Boys' and girls' (up to size 1½)... ... ... ... ... ... | 2d. per pair. |
| Fitting of press cut slip middles, being a reinforcement and not separately attached or rounded, by hand ... ... | 1d. per pair. |

53. HALF MIDDLES (slotted and fitted)

Where half middles are slotted and fitted into the old middles:—

| | |
|---|---|
| Men's (all sizes) and youths' (sizes 2 to 5½) ... ... ... ... | 2d. per pair. |
| Ladies' ... ... ... ... ... ... ... ... | 1½d. per pair. |
| Boys' and girls' (up to size 1½) ... ... ... ... ... | 1d. per pair. |

54. TOE PLATES OR TOE TIPS (separate job)

| | |
|---|---|
| Nailed on... ... ... ... ... ... ... ... ... | 1d. per pair. |
| Nailed on and sunk or inserted ... ... ... ... ... | 3½d. per pair. |
| Screwed on ... ... ... ... ... ... ... ... | 2d. per pair. |
| Screwed on and sunk or inserted ... ... ... ... ... | 4½d. per pair. |

Provided that these rates shall not apply to toe plates or toe tips when combined with nailing to which the rates in paragraph 55 apply.

55. NAILS OR BRADS

(1)(*a*) Nailing or bradding foreparts (with or without toe plates or toe tips nailed on) the piece rates specified in the following Table:—

| Column 1 | Column 2 | Column 3 | Column 4 | Column 5 |
|---|---|---|---|---|
| — | Men's | Youths' (sizes 2 to 5½) | Ladies' | Children's (i.e., all under size 2) |
| | Per pair d. | Per pair d. | Per pair d. | Per pair d. |
| NAILS: | | | | |
| Full rows round, each row ... ... | 1¾ | 1½ | 1¼ | 1 |
| Rows up middle, each row ... | ¾ | ½ | ½ | ¼ |
| Toe and joint:—One row... ... | 1¼ | 1 | 1 | — |
| Two rows ... ... | 2 | 1¾ | 1¾ | — |
| RADS | | | | |
| Full rows round, each row ... | 2 | 1¾ | 1½ | 1¼ |
| Rows up middle, each row ... | 1 | 1 | ¾ | ¾ |
| Toe and joint:—One row ... | 1½ | 1¼ | 1 | — |
| Two rows ... | 2½ | 2¼ | 2 | — |

If toe plates or toe tips screwed on, 1d. per pair extra.
If toe plates or toe tips sunk or inserted, 2½d. per pair extra.

(*b*) Nailing waists:—1¾d. per pair.

(2) The rates for nailing or bradding foreparts and for nailing waists set out in this paragraph do not include payments for fitters, clinkers, ice, climbing cricket or golf nails, the removing of old nails or the filling up of old holes with wood pegs. If the benchman performs any of these operations, he shall be paid in respect thereof the piece rates specified in paragraph 1(1)(*b*)(ii).

56. RE-SEWING

(*a*) Re-sewing old soles or waists:—
Up to 4 inches, 3d.; ¾d. per inch thereafter.

(*b*) Re-sewing old pumps:—
Joint to joint:—
Men's (all sizes) and youths' (sizes 2 to 5½), 1s. 6d. per pair.
Ladies' and other sizes, 1s. 2d. per pair.
Turning and re-turning, 6d. per pair extra.
Heel to heel:—
8d. per pair additional to the rates for re-sewing from joint to joint set out above.
Part re-sewing only:—
Sewing, 2d. per inch with a minimum of 2d.
Turning and re-turning, 6d. per pair extra.

57. LINK STITCHING OR LOOPING

1½d. per inch with a minimum of 3d.

58. STIFFENERS (NEW)

New stiffeners (Blake or riveted work) lasted in:
Men's (all sizes) and youths' (sizes 2 to 5½), 1s. 6d. per pair.
Ladies' and boys' and girls' (sizes 11 to 1½), 1s. 3d. per pair.
Boys' and girls' (sizes 7 to 10½ and 4 to 6), 10d. per pair.
If welted:
With tingled or braced seats, 6d. per pair extra.
With sewn seats, 1s. 0d. per pair extra.

59. WELTS

(*a*) Re-welting (including taking out old welts):—

| | |
|---|---|
| Heel to heel— | |
| Men's (all sizes) ... ... ... ... ... ... | 3s. 0d. per pair. |
| Youths' (sizes 2 to 5½) ... ... ... ... ... | 2s. 6d. per pair. |
| Ladies' and other sizes ... ... ... ... | 2s. 0d. per pair. |
| Joint to joint— | |
| Men's (all sizes) ... ... ... ... ... ... | 2s. 0d. per pair. |
| Youths' (sizes 2 to 5½) ... ... ... ... ... | 1s. 9d. per pair. |
| Ladies' and other sizes ... ... ... ... | 1s. 8d. per pair. |
| New pieces of welt on a job (that is on one boot or shoe or on a pair of boots or shoes) ... ... ... | Up to one inch 3¼d., with 1¼d. per inch thereafter. |

(*b*) Re-sewing of old welts:—

| | |
|---|---|
| Joint to joint— | |
| Men's (all sizes) ... ... ... ... ... ... | 1s. 8d. per pair. |
| Youths' (sizes 2 to 5½) ... ... ... ... ... | 1s. 4d. per pair. |
| Ladies' and other sizes ... ... ... ... | 1s. 2d. per pair. |
| Re-sewing old welts whether of one boot or shoe or of a pair of boots or shoes ... ... ... ... ... | Up to 2 inches 2d., with 1d. per inch thereafter. |

E.—PIECE RATES FOR OTHER REPAIRS TO HEELS

60. HAND FINISHING NEW HEELS

| | |
|---|---|
| Ladies' French ... ... ... ... ... ... ... ... | 5½d. per pair. |
| Ladies' Cuban ... ... ... ... ... ... ... ... | 4d. per pair. |
| Ladies' Square ... ... ... ... ... ... ... ... | 3d. per pair. |
| Men's ... ... ... ... ... ... ... ... | 3½d. per pair. |

61. HEEL SUPPORTS

Metal or other ready made heel breast supports, 2d. per pair.

62. HEELING WITH LEATHER SUBSTITUTES

The piece rates appropriate under paragraph 67 and 68.

63. NAILING HEELS

(1) Nailing heels when boots are not heeled or when performed as a job additional to complete heeling:
Less than two rows, 1d. per pair.
Two or more rows, 2d. per pair.

(2) The rates for nailing heels set out in this paragraph do not include payment for fitters, clinkers, ice, climbing, cricket or golf nails, the removing of old nails or the filling up of old holes with wood pegs. If the benchman performs any of these operations, he shall be paid in respect thereof the piece rates specified in paragraph 1(1)(*b*)(ii).

64.—(1) REBUILDING HEELS AND HEELING (BENCHING)

(i)

| | |
|---|---|
| Ladies' French ... ... ... | 1s. 2d. per pair up to 2 inches. |
| Ladies' Cuban ... ... ... | 10½d. per pair up to 1½ inches. |
| Ladies' Square ... ... ... | 7d. per pair up to 1¼ inches. |
| Men's ... ... ... ... ... | 9d. per pair up to 1¼ inches. |

The measurement of the height of the heel is to be taken from the upper at the breast of the heel.

(ii) For every quarter inch or part thereof higher, 1d. per pair extra.

(iii) When sole seat piece is required, 2d. per pair extra.

(2) The above rates do not apply to sewn seats.

65. REFASTENING HEELS

Refastening heels with pieced insoles and nailing through seat by hand, 3d. each.

66. WOOD HEELS

Turning back covers and lowering heels, 1d. per pair.
Replacing covers, 1d. per pair.

## F.—PIECE RATES FOR FIXING COMPLETE RUBBER SETS, RUBBER FOREPARTS AND RUBBER OR LEATHER SUBSTITUTE HEELS

67.—(1) The piece rates for fixing complete rubber sets, rubber foreparts, and rubber or leather substitute heels are set out in the following Table:—

| Column 1 | Column 2 | Column 3 | Column 4 |
|---|---|---|---|
| — | Men's (all sizes) | Ladies' (all sizes) and youths' (sizes 2 to 5½) | Children's (i.e., all sizes under 2) |
| | Per pair d. | Per pair d. | Per pair d. |
| (*a*) REMOVING RUBBER SETS | | | |
| Removing old rubber sets and plugging holes: ... | | | |
| (i) Forepart ... ... ... ... ... | 2 | 1½ | 1½ |
| (ii) Heels ... ... ... ... ... ... | 1 | 1 | 1 |
| (*b*) FIXING COMPLETE RUBBER SETS | | | |
| (i) Solutioning complete rubber sets (when nails or screws also used) additional to the rates in (ii) below ... ... ... ... ... | 2 | 2 | 2 |
| (ii) Fixing complete rubber sets (that is, heels and two or more parts or sections on each sole) by screwing or nailing ... ... ... ... | 6 | 4 | 4 |
| (*c*) FIXING RUBBER FOREPARTS | | | |
| (i) Solutioning rubber foreparts (when nails or screws also used) additional to the rates in (ii) and (iii) below ... ... ... ... ... | 1 | 1 | 1 |
| (ii) Fixing rubber foreparts (one piece) by screwing or nailing ... ... ... ... ... | 3 | 2 | 1½ |
| (iii) Fixing rubber foreparts (two or more parts or sections on each sole) by screwing or nailing... | 4 | 3 | 3 |
| (*d*) FIXING RUBBER FOREPARTS BY SOLUTION (with or without screws or nails) where the new or old soles are roughened by the worker in preparation for fixing by any adhesive process ... ... | 8 | 6 | 4 |
| (*e*) RUBBER OR LEATHER SUBSTITUTE HEELS | | | |
| (i) Where rubber shaped to the heels or leather substitute is used in conjunction with heeling and no lift is placed underneath, the piece rates for heeling shall apply ... ... ... | (see paragraph 30) | | |
| (ii) Fixing rubbers or leather substitute already shaped to the heel when there is no removal of lift or top piece and no building up ... | 2 | 1½ | 1½ |
| (iii) Solutioning rubber or leather substitute heels (when nails or screws also used), additional to the rates for the work specified in (i) and (ii) above ... ... ... ... ... ... | 1 | 1 | 1 |
| (iv) Attaching revolving rubber heels without removing lifts or top piece ... ... | 1 | 1 | 1 |
| (v) Finishing heels when fixing of rubbers or leather substitute is not combined with heeling | 1 | 1 | 1 |

(2) The rates set out in this paragraph do not apply to (*a*) other rubber soles for which the worker shall be paid the piece rates specified in paragraph 1 (1)(*b*)(ii), or (*b*) rubber tips, the rates for which are set out in paragraph 35.

## G.—PIECE RATES FOR CREPE WORK

68. The piece rates for crepe work are set out in the following Table:—

| | Men's | Ladies' | Youths' 2-5½ | Boys' and Girls' 11-1½ | Boys' and Girls' 7-10½ |
|---|---|---|---|---|---|
| Column ... | 1 | 2 | 3 | 4 | 5 |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (1) THROUGH SOLE | | | | | |
| (*a*) Stripping, levelling and filling ... | 5½ | 4½ | 4½ | 3¼ | 3 |
| (*b*) Preparing and solutioning bottoms | 2½ | 2½ | 2½ | 2 | 1¾ |
| (*c*) Solutioning new middle soles ... | 1¾ | 1¼ | 1¼ | 1 | 1 |
| (*d*) Fixing and hammering down middles | 2¾ | 1¾ | 1¾ | 1¼ | 1 |
| (*e*) Solutioning outsoles and middles ... | 2½ | 2¼ | 2¼ | 1½ | 1¼ |
| (*f*) Fixing and hammering down outsoles | 2½ | 2¼ | 2¼ | 2 | 1½ |
| (*g*) Rounding both middles and outsoles | 4 | 3½ | 3½ | 2½ | 2 |
| | 1 9½ | 1 6 | 1 6 | 1 1½ | 11½ |
| (2) HALF-SOLE | | | | | |
| (*a*) Stripping, levelling, filling and skiving | 4½ | 3½ | 3½ | 2¾ | 2¼ |
| (*b*) Preparing and solutioning bottoms | 1¾ | 1¼ | 1¼ | 1 | 1 |
| (*c*) Solutioning crepe middle soles ... | 1 | 1 | 1 | ¾ | ¾ |
| (*d*) Fixing and hammering down middles | 1¾ | 1¼ | 1¼ | 1¼ | 1 |
| (*e*) Solutioning outsoles and middles ... | 2¼ | 1¾ | 1¾ | 1¼ | 1 |
| (*f*) Fixing and hammering down outsoles | 1¾ | 1¾ | 1¾ | 1¼ | 1 |
| (*g*) Rounding outsoles and middles ... | 3 | 3 | 3 | 2½ | 2 |
| | 1 4 | 1 1½ | 1 1½ | 10¾ | 9 |
| (3) HEEL | | | | | |
| (*a*) Scouring and levelling old heel ... | 2½ | 2 | 2 | 1¼ | 1 |
| (*b*) Solutioning old heel... ... ... | ¾ | ½ | ½ | ½ | ¼ |
| (*c*) Solutioning new top pieces... ... | ¾ | ½ | ½ | ½ | ¼ |
| (*d*) Fixing and hammering down top pieces... ... ... ... ... | ½ | ½ | ½ | ½ | ½ |
| (*e*) Rounding by hand ... ... ... | ¾ | ¾ | ¾ | ¾ | ¾ |
| | 5¼ | 4¼ | 4¼ | 3½ | 2¾ |
| (4) TOE PIECES OR SIDE PIECES | | | | | |
| (*a*) Stripping, levelling and skiving old soles ... ... ... ... ... ... | 2¾ | 2¼ | 2¼ | 2 | 1½ |
| (*b*) Fitting piece of new middle sole ... | 1¼ | 1 | 1 | 1 | ¾ |
| (*c*) Attaching toe or side piece... ... | 1½ | 1½ | 1½ | 1½ | 1¼ |
| (*d*) Rounding by hand ... ... | ¾ | ¾ | ¾ | ½ | ½ |
| (*e*) Hammering down by hand ... | ¾ | ¾ | ¾ | ½ | ½ |
| | 7 | 6¼ | 6¼ | 5½ | 4½ |

| (5) EXTRAS ON CREPE WORK | Per pair d. |
|---|---|
| (*a*) Rands, joint to joint, solutioned, fixed and pared to sole ... ... | 7 |
| (*b*) Rands, joint to joint, frictioned, fixed and pared to sole ... ... | 4 |
| (*c*) Rands, full, solutioned, fixed and pared to sole ... ... ... ... | 10½ |
| (*d*) Rands, full, frictioned, fixed and pared to sole ... ... ... ... | 7 |
| (*e*) All round welts, solutioned, turned down and pared to sole ... ... | 10½ |
| (*f*) Building heels by single press cut lifts ... ... ... ... ... | 2 |
| (*g*) Wedge shape lifts ... ... ... ... ... ... ... ... | 2 |
| (*h*) Attaching ready-built heels (solutioned) ... ... ... ... ... | 2 |

## H.—REPAIRS TO UPPERS

### 69. BACK STRAPS

(*a*) Completed work machined:

(i) When not put under seat:

Up to 4 inches, 2½d. each.

Over 4 inches, 1d. each per inch or part thereof extra.

(ii) When put under seat:

Up to 4 inches, 4d. each.

Over 4 inches, 1d. each per inch or part thereof extra.

(iii) When stabbed to seat:

Up to 4 inches, 5d. each.

Over 4 inches, 1d. each per inch or part thereof extra.

(*b*) Completed work solutioned:

2d. each additional to the rates for machined work set out in (*a*) of thi paragraph.

70. The piece rates for PATCHES (other than seat patches) are set out in the followin Table:—

| | Each |
|---|---|
| | d. |
| (*a*) Patches machined (when not soled): | |
| (i) If neither sewn to sole nor put under ... ... | 4 |
| (ii) If put under sole ... ... ... ... ... | 6 |
| (iii) If sewn down to sole or welt... ... ... ... | 7 |
| (*b*) Patches machined (when to be soled): | |
| (i) If neither sewn to sole nor put under ... ... | 4 |
| (ii) If put under sole ... ... ... ... ... | 4½ |
| (iii) If sewn down to sole or welt... ... ... ... | 7 |
| (*c*) Patches solutioned: to be paid at the rates for machined work in (*a*) and (*b*) of this Table with the addition of | 2 |
| (*d*) Lasted in or put under (when to be soled) ... ... | 1 |
| (*e*) Put under (when not soled) ... ... ... ... | 2 |
| (*f*) Sewn down to sole or welt only ... ... ... | 3 |

(*g*) Hand stabbed on, 2½d. each extra to the rates for machined work set ou in this Table.

(*h*) Saddle or cross patches to be paid for as two patches.

71. The piece rates for SEAT PATCHES are set out in the following Table:—

| Column 1 | Column 2 | Column 3 |
|---|---|---|
| — | Men's (all sizes) and youths' (sizes 2 to 5½) | Ladies' and other sizes |
| | Each<br>s. d. | Each<br>s. d. |
| Completed work: | | |
| (*a*) Machined and lasted in: | | |
| (i) Half way round heel or less ... ... | 7 | 6 |
| (ii) Over half way round heel ... ... ... | 1 1 | 11 |
| (*b*) Machined and sewn down to seat: | | |
| (i) Half way round heel or less ... ... | 9 | 7 |
| (ii) Over half way round heel ... ... ... | 1 4 | 1 1 |
| (*c*) Solutioned on and lasted in: | | |
| (i) Half way round heel or less ... ... | 9 | 8 |
| (ii) Over half way round heel ... ... ... | 1 5 | 1 3 |
| (*d*) Solutioned on and sewn down to seat: | | |
| (i) Half way round heel or less ... ... | 11 | 9 |
| (ii) Over half way round heel ... ... ... | 1 8 | 1 5 |
| Separate operations: | | |
| (*e*) Shaping, fitting and machining: | | |
| (i) Half way round heel or less ... ... | 3½ | 3½ |
| (ii) Over half way round heel ... ... ... | 6 | 6 |
| (*f*) Shaping, fitting and solutioning: | | |
| (i) Half way round heel or less ... ... | 6 | 6 |
| (ii) Over half way round heel ... ... ... | 10 | 10 |
| (*g*) Lasting-in: | | |
| (i) Half way round heel or less ... ... | 4 | 4 |
| (ii) Over half way round heel ... ... ... | 8 | 7 |
| (*h*) Sewing down to seat: | | |
| (i) Half way round heel or less ... ... | 6 | 4 |
| (ii) Over half way round heel ... ... ... | 1 3 | 1 0 |

Hand stabbed on, 5d. each extra to the rates for machined work set out in this Table.

72. The piece rates for TOE CAPS are set out in the following Table:—

| Column 1 | Column 2 | Column 3 |
|---|---|---|
| — | Men's (all sizes) and youths' (sizes 2 to 5½) | Ladies' and other sizes |
| | Per pair<br>s. d. | Per pair<br>s. d. |
| (*a*) Toe caps machined and lasted in: | | |
| (i) When boots are soled ... ... ... | 10 | 8 |
| (ii) When boots are not soled ... ... ... | 1 3 | 1 0 |
| (iii) When boots are made longer (including piecing the insoles) ... ... ... ... | 1 10 | 1 6 |
| (*b*) Toe caps, solutioned: to be paid at the rates for machined work in (*a*) of this Table with the addition of ... ... ... ... ... | 2 | 2 |
| (*c*) Lasted in only: | | |
| (i) When boots are soled ... ... ... | 6 | 4½ |
| (ii) When boots are not soled ... ... ... | 1 2 | 9 |
| (iii) When boots are made longer (including piecing the insoles) ... ... ... ... | 1 6 | 1 0 |
| (*d*) When sewn down to sole or welt, machined | 1 0 | 10 |
| (*e*) When sewn down to sole or welt, solutioned | 1 5 | 1 2 |
| (*f*) Sewn down only ... ... ... ... | 9 | 6 |

(*g*) When caps are sewn in under welt, the appropriate rates specified in paragrap 59 are to be paid in addition to the rates in (*a*), (*b*) and (*c*) of this Table.

(*h*) Toe caps fitted and machined only, 3½d. per pair; if solutioned only, 5½d. pe pair.

(*i*) All work when uppers are pulled up to joint for re-capping is to be paid for a lasting vamps with caps as set out in paragraph 74.

(*j*) Toe caps of waxed kips, waxed splits and heavy chrome leathers, 2d. each extra

73. TOE PUFFS

(*a*) Toe puffs when not re-capped to be paid for as toe caps.

(*b*) When toe puffs are put in and the material is not prepared for the worker an extra of 2d. per pair shall apply in addition to the rates for toe caps.

74. The piece rates for VAMPS (re-vamping) are set out in the following Table:—

| Column 1 | Column 2 | Column 3 | Column 4 |
|---|---|---|---|
| — | Men's (all sizes) and youths' (sizes 2 to 5½) | Ladies' | Other sizes |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (*a*) Vamps machined and fitted | 11 | 9 | 7 |
| If solutioned, extra ... ... | 6 | 6 | 5 |
| (*b*) Lasting ... ... ... | 11 | 10 | 8 |
| (*c*) Sewing down to sole or welt | 1 4 | 1 2 | 1 0 |

(*d*) When vamps are sewn in under welt, the appropriate rates specified ir paragraph 59 are to be paid in addition to the rates in (*a*), (*b*) and (*c*) of thi Table.

(*e*) Toe capped vamps:

Machined and fitted, 1d. per pair ... ...
Lasted in, 1d. per pair ... ...
Sewn down through welt, 2½d. per pair
} extra to the rates in (*a*), (*b*) anc (*c*) of this Table.

(*f*) Lasting vamps of single soled boots, when being soled, 2½d. per pair less.

## I.—SURGICAL REPAIRING AND EXTRAS

75. The piece rates for repairing set out in this Part of this Schedule apply to surgica repairing. The additional extras provided in paragraphs 77 and 78 for bespoke hand sewn surgical making apply also to bespoke hand sewn surgical repairing.

PART A

## PIECE RATES FOR MALE OR FEMALE WORKERS EMPLOYED ON BESPOKE MAKING BESPOKE HAND SEWN WORK (INCLUDING BESPOKE HAND SEWN SURGICAL WORK)

76.—(1) Subject to the provisions of this Part of this Schedule, the piece rates applicable to male or female workers employed on the bespoke making of bespoke hand sewn work (including bespoke hand sewn surgical work) are set out in the following Table.

(2) Where surgical work is not hand stitched by the maker, the rates for completed work shall be reduced by an amount equal to the appropriate rate for "hand stitching" specified in Column 7 of the said Table.

(3) Where surgical work is not finished by the maker, the rates for completed work shall be reduced by an amount equal to the appropriate rate for "finishing by hand alone" specified in Column 8 of the said Table.

(4) In this Part of this Schedule, the expression "groundwork" includes the making of all boots and shoes of black leathers (other than patent) whether made with or without toe caps, puffs, or box, block or stiffened toes.

### GROUND WORK

| | | Work on sectional system | | | | | |
|---|---|---|---|---|---|---|---|
| | Completed work | Lasting-up (tacking on, rounding and holeing insoles, including preparing stiffeners and toe puffs and trimming uppers out for sewer) | Hand sewing (including preparing and setting up of welts) | Rounding (fill up bottom, round sole, channel) | Heeling, closing channels, building heel, getting ready for finishing | Hand stitching | Finishing by hand alone |
| Column 1 | Column 2 | Column 3 | Column 4 | Column 5 | Column 6 | Column 7 | Column 8 |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (*a*) MEN'S, LADIES' AND YOUTHS' LONG WORK: Napoleon, jockey or riding boots, long Wellingtons, short Wellingtons, field boots ... ... ... | 40 2 | 6 2 | 5 8 | 4 3½ | 3 9½ | 8 1 | 7 6 |

| | Completed work | Work on sectional system | | | | | |
|---|---|---|---|---|---|---|---|
| | | Lasting-up (tacking on, rounding and holeing insoles, including preparing stiffeners and toe puffs and trimming uppers out for sewer) | Hand sewing (including preparing and setting up of welts) | Rounding (fill up bottom, round sole, channel) | Heeling, closing channels, building heel, getting ready for finishing | Hand stitching | Finishing by hand alone |
| Column 1 | Column 2 | Column 3 | Column 4 | Column 5 | Column 6 | Column 7 | Column 8 |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (*b*) MEN'S, LADIES' AND YOUTHS' SHORT WORK: Boots and Shoes ... ... ... ... ... | 33 4 | 4 10 | 4 10 | 3 0 | 3 3 | 6 6 | 7 6 |
| (*c*) BOYS' AND GIRLS': Boots and Shoes ... ... ... ... ... | 23 1 | 3 5½ | 3 3½ | 2 1 | 2 5 | 4 0½ | 5 1 |
| (*d*) INFANTS': Boots and Shoes under size 9 ... ... ... ... | 20 1½ | 2 10 | 2 10 | 1 7 | 2 3 | 3 7 | 4 10 |
| (*e*) Chrome leather soles in hand stitched work, extra... | 2 0 | — | — | 6½ | — | 1 0 | 5½ |
| (*f*) Outsizes (i.e. men's size 11 and over, ladies' size 8 and over), extra ... ... ... ... ... ... | 1 8 | 3 | 3 | 3 | 3 | 3 | 3 |

## EXTRAS TO GROUND WORK

77. The extras set out in the following Table apply to the piece rates specified in paragraph 76:—

| | Completed work | Work on sectional system | | | | | |
|---|---|---|---|---|---|---|---|
| | | Lasting | Hand sewing | Rounding | Heeling | Hand stitching | Finishing by hand |
| Column 1 | Column 2 | Column 3 | Column 4 | Column 5 | Column 6 | Column 7 | Column 8 |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (*a*) MEN'S LONG WORK: | | | | | | | |
| (1) Ham or thigh boots ... ... ... ... | 2 3½ | 8 | 5½ | 3½ | 3½ | 3½ | 3½ |
| (2) Patent uppers or fronts: | | | | | | | |
| When patent calf used ... ... ... ... | 3 6 | 2 1½ | 9 | — | — | — | 7½ |
| When patent leathers other than patent calf used | 3 1½ | 1 11 | 9 | — | — | — | 5½ |
| (3) Spur boxes ... ... ... ... ... ... | 4 11½ | — | — | — | 3 10½ | — | 1 1 |
| (4) Stabbing seats ... ... ... ... ... | 2 4 | — | — | — | — | — | — |
| (5) Middles to field boots ... ... ... ... | 1 8½ | — | — | 5½ | — | 1 1 | 2 |
| (6) Stiff leg ... ... ... ... ... ... | 1 11½ | — | — | — | — | — | — |
| (7) White, coloured or velvet finished leathers, whether covers are used or not (employer to find material for covers)... ... ... ... ... | 3 5½ | 8 | 4½ | 4½ | 4½ | 10 | 10 |
| (8) Other extras as set out in paragraphs 78 and 81... | | | | | | | |
| (*b*) MEN'S SHORT WORK: | | | | | | | |
| (1) Patent uppers: | | | | | | | |
| When patent calf used ... ... ... ... | 2 11½ | 10 | 5½ | 2½ | 2½ | 7½ | 7½ |
| When patent leathers other than patent calf used | 2 6½ | 9 | 5½ | 2 | 2 | 6½ | 5½ |
| (2) Crupp uppers ... ... ... ... ... | 1 0 | 2½ | 2 | 1 | 1 | 3½ | 2 |
| (3) Patent golosh: | | | | | | | |
| When patent calf used ... ... ... ... | 2 5½ | 10 | 3½ | 2½ | 2½ | 5½ | 5½ |
| When patent leathers other than patent calf used | 1 11 | 7½ | 3½ | 2½ | 2½ | 3½ | 3½ |

| Column 1 | Completed work | Work on sectional system | | | | | |
|---|---|---|---|---|---|---|---|
| | | Lasting | Hand sewing | Rounding | Heeling | Hand stitching | Finishing by hand |
| | Column 2 | Column 3 | Column 4 | Column 5 | Column 6 | Column 7 | Column 8 |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (4) Patent vamp: | | | | | | | |
| When patent calf used ... ... ... ... | 1 4 | 9 | 3½ | — | — | 3½ | — |
| When patent leathers other than patent calf used | 1 2½ | 7½ | 3½ | — | — | 3½ | — |
| (5) Patent toe cap: | | | | | | | |
| When patent calf used ... ... ... ... | 11½ | 6½ | 2½ | — | — | 2½ | — |
| When patent leathers other than patent calf used | 8½ | 4½ | 2 | — | — | 2 | — |
| (6) Patent back golosh: | | | | | | | |
| When patent calf used ... ... ... ... | 1 0½ | 6½ | 2 | — | — | 2 | 2 |
| When patent leathers other than patent calf used | 8½ | 2½ | 2 | — | — | 2 | 2 |
| (7) Cloth leg ... ... ... ... ... ... | 1 0½ | 2½ | 2 | 2 | 2 | 2 | 2 |
| (8) Wing toe cap ... ... ... ... ... | 11½ | 8 | 3½ | — | — | — | — |
| (9) Middle soles, through ... ... ... ... | 2 4 | — | — | 9 | — | 1 1½ | 5½ |
| (10) Middle soles to joint ... ... ... ... | 1 4½ | — | — | 5½ | — | 9 | 2 |
| (11) Welts from ¼ inch to ⅜ inch in width ... ... | 1 0 | — | 4½ | 2 | — | 2 | 3½ |
| (12) Welts over ⅜ inch in width ... ... ... | 1 11½ | — | 9 | 3½ | — | 3½ | 7½ |
| (13) Bevel clumps ... ... ... ... ... | 2 11½ | — | — | 1 11½ | — | — | 1 0 |
| (14) Square clumps ... ... ... ... ... | 2 4 | — | — | 1 6 | — | — | 10 |
| (15) Heels, for each ¼ inch over and above 1¼ inches per pair ... ... ... ... ... ... | 6½ | — | — | — | 4½ | — | 2 |
| (16) Seats welted or sewn ... ... ... ... | 2 8 | — | 1 0 | 5½ | — | 9 | 5½ |
| (17) Seats braced... ... ... ... ... ... | 6 | — | 6 | — | — | — | — |
| (18) Heels seats sewn down ... ... ... ... | 6 | — | — | — | 6 | — | — |
| (19) Seats randed... ... ... ... ... ... | 2 8 | — | 1 0 | 5½ | — | 9 | 5½ |
| (20) German seats ... ... ... ... ... | 2 6 | — | 1 0 | — | 9 | 5½ | 3½ |
| (21) Spur boxes ... ... ... ... ... ... | 4 11½ | — | — | — | 3 10½ | — | 1 1 |
| (22) Sock linings sewn in ... ... ... ... | 2 4½ | 1 3½ | 1 1 | — | — | — | — |
| (23) Arched insoles ... ... ... ... ... | 2 0 | 2 0 | — | — | — | — | — |
| (24) Inserted rubberettes or iron tips ... ... ... | 6½ | — | — | — | 4½ | — | 2 |
| (25) Stitching aloft and bunked ... ... ... | 1 3 | — | — | — | — | 7½ | 7½ |
| (26) French corks ... ... ... ... ... | 6 11 | 6 0 | 11 | — | — | — | — |

| Column 1 | Completed work | Work on sectional system | | | | | |
|---|---|---|---|---|---|---|---|
| | | Lasting | Hand sewing | Rounding | Heeling | Hand stitching | Finishing by hand |
| | Column 2 | Column 3 | Column 4 | Column 5 | Column 6 | Column 7 | Column 8 |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (27) Mock corks ... ... ... ... ... ... | 5 11 | 5 0 | 11 | — | — | — | — |
| (28) Inside corks, not surgical ... ... ... ... | 2 6 | 2 6 | — | — | — | — | — |
| (29) White, coloured or velvet finished leathers whether covers are used or not (employer to find material for covers) ... ... ... ... | 2 0 | 5½ | 2 | 2 | 3½ | 5½ | 5½ |
| (30) Full bradding or nailing ... ... ... ... | 1 2½ | — | — | — | — | — | — |
| (31) Bradding or nailing toe and joint... ... ... | 7½ | — | — | — | — | — | — |
| (32) Clinkered round ... ... ... ... ... | 1 2½ | — | — | — | — | — | — |
| (33) Clinkered round toes ... ... ... ... | 7½ | — | — | — | — | — | — |
| (34) Other extras as set out in paragraphs 78 and 81. | | | | | | | |
| (*c*) LADIES' LONG WORK: | | | | | | | |
| (1) Patent uppers or fronts: | | | | | | | |
| When patent calf used ... ... ... ... | 2 8 | 1 11 | 4½ | — | — | — | 4½ |
| When patent leathers other than patent calf used | 2 4 | 1 7 | 4½ | — | — | — | 4½ |
| (2) Other extras the same as for "Men's long work" as set out in this paragraph and in paragraphs 78 and 81. | | | | | | | |
| (*d*) LADIES' SHORT WORK: | | | | | | | |
| (1) Cloth leg up to 7 inches ... ... ... ... | 1 0½ | 2½ | 2 | 2 | 2 | 2 | 2 |
| (2) Cloth leg over 7 inches ... ... ... ... | 1 6½ | 3½ | 4½ | 2 | 2 | 2 | 4½ |
| (3) Middle soles... ... ... ... ... ... | 1 0 | — | — | 3½ | — | 6½ | 2 |
| (4) Welts above ¼ inch in width ... ... ... | 1 0 | — | 4½ | 2 | — | 2 | 3½ |
| (5) Heels above 1⅜ inches in height, for each ¼ inch or part of ¼ inch ... ... ... ... ... | 6½ | — | — | — | 4½ | — | 2 |
| (6) French corks... ... ... ... ... ... | 5 11 | 5 0 | 11 | — | — | — | — |
| (7) Mock corks ... ... ... ... ... ... | 4 8 | 4 0½ | 7½ | — | — | — | — |
| (8) Inside corks, not surgical ... ... ... ... | 1 11½ | 1 11½ | — | — | — | — | — |
| (9) White, coloured or velvet finished leathers whether covers are used or not (employer to find material for covers) ... ... ... ... | 1 4½ | 3½ | 2 | 2 | 2 | 3½ | 3½ |

78.—(1) Additional extras to ground work for bespoke hand sewn surgical work (including repairing) are set out in the following Table.

(2) For the purposes of (*a*) to (*f*) all measurements of the heights of corks are to be taken from the centre of the heel base or under the joint, whichever is the greater.

| | Completed work | Work on sectional system | | | | |
|---|---|---|---|---|---|---|
| | | Preparing work ready for lasting (excluding covering) | Covering | Lasting | Sewing | Finishing by hand |
| Column 1 | Column 2 | Column 3 | Column 4 | Column 5 | Column 6 | Column 7 |
| | Each s. d. | Each s. d. | Each s. d. | Each s. d. | Each s. d. | Each s. d. |
| (*a*) Outside through cork (box randed): | | | | | | |
| (1) Rising to 1 inch ... ... ... ... ... ... ... | 18 8 | 6 10 | — | 4 6½ | 7 3½ | — |
| (2) For every additional half-inch or part thereof ... ... ... | 1 8 | 1 1 | — | 3½ | 3½ | — |
| (3) Bridge or arched waists, add ... ... ... ... ... ... | 1 2½ | — | — | — | 11 | 3½ |
| (4) Steel bridge plate, fixing ... ... ... ... ... ... ... | 5½ | — | — | — | — | — |
| (*b*) Outside through cork (randed other than box randed): | | | | | | |
| (1) Rising to 1 inch ... ... ... ... ... ... ... | 14 7 | 4 10½ | — | 2 11 | 6 9½ | — |
| (2) For every additional half-inch or part thereof ... ... ... | 1 8 | 1 1 | — | 3½ | 3½ | — |
| (3) Bridge or arched waists, add ... ... ... ... ... ... | 1 2½ | — | — | — | 11 | 3½ |
| (4) Steel bridge plate, fixing ... ... ... ... ... ... ... | 5½ | — | — | — | — | — |
| (*c*) Outside cork forepart: | | | | | | |
| (1) Rising from joint to 1 inch ... ... ... ... ... | 10 6 | 3 2½ | — | 2 1½ | 5 2 | — |
| (2) For every additional half-inch or part thereof ... ... ... | 1 0 | 8 | — | 2 | 2 | — |
| (*d*) Outside heel cork, cased: | | | | | | |
| (1) Rising to 1 inch ... ... ... ... ... ... ... | 3 6 | 1 8 | — | 9 | 1 1 | — |
| (2) For every additional half-inch or part thereof ... ... ... | 8½ | 4½ | — | 2 | 2 | — |
| (*e*) Through inside corks, covered: | | | | | | |
| (1) Rising to 1 inch: | | | | | | |
| (i) Loose... ... ... ... ... ... ... ... | 8 8 | 5 5½ | 11 | 1 10 | 5½ | — |
| (ii) Sewn in ... ... ... ... ... ... ... | 9 4½ | 3 10½ | 11 | 2 9 | 1 10 | — |
| (2) For every additional half-inch or part thereof ... ... ... | 2 3½ | 1 1 | 2 | 9 | 3½ | — |

| Column 1 | Completed work | Work on sectional system | | | | |
|---|---|---|---|---|---|---|
| | | Preparing work ready for lasting (excluding covering) | Covering | Lasting | Sewing | Finishing by hand |
| | Column 2 | Column 3 | Column 4 | Column 5 | Column 6 | Column 7 |
| | Each<br>s. d. | Each<br>s. d. | Each<br>d. | Each<br>s. d. | Each<br>s. d. | Each<br>d. |
| (*f*) Inside heel cork, covered: | | | | | | |
| (1) Rising to 1 inch: | | | | | | |
| (i) Loose | 5 11 | 3 2½ | 9 | 1 8 | 3½ | — |
| (ii) Sewn in | 6 10½ | 3 3 | 9 | 1 11½ | 11 | — |
| (2) For every additional half-inch or part thereof | 1 0 | 4½ | 2 | 3½ | 2 | — |
| (*g*) Extra heel, loose cork fitted inside up to joint | 3 6 | — | — | — | — | — |
| (*h*) Cork fillers for Chopart's boots or false toe parts: | | | | | | |
| (1) 2 inches long and over | 3 0 | 2 3 | 9 | — | — | — |
| (2) Under 2 inches long | 1 5 | 9 | 8 | — | — | — |
| (*i*) Fitting in brace or tack | 2 6 | — | — | 1 6 | 1 0 | — |

| | Each<br>s. d. |
|---|---|
| (*j*) Fitting heel round fixed iron heel stop (exclusive of riveting) | 1 0 |
| (*k*) Stiffeners: | |
| (1) High stiffeners carried above ankle | 1 2½ |
| (2) Double high stiffeners to cover each side of ankle | 1 9 |
| (3) Long stiffeners | 5½ |
| (*l*) Completely filled in waist from heel to joint, completed job (if not finished by maker, 7d. each less) | 3 6 |
| (*m*) (1) Meta bars (outside) | 10 |
| (2) Meta bars (concealed) | 1 2½ |
| (*n*) (1) Wedges or layers (either forepart or heel), sewn in | 5½ |
| (2) Wedges or layers riveted on or sewn in made-up boot, on forepart, when not soled | 10 |
| (3) Wedges or layers in made-up boot, on heel, when not heeled | 7½ |
| (4) Through wedges or layers from forepart to heel (including making up waist on stock boots) | 2 8 |
| (5) Where the wedge or layer sewn in is over ⅓ inch thick at the thickest point, 2½d. additional to above rates. | |

| | | Each s. d. |
|---|---|---|
| (*o*) | (1) "T" straps | 5½ |
| | (2) "T" straps if stabbed on to finished boot | 10 |
| (*p*) | "D" straps | 5½ |
| (*q*) | Buckles | 4½ |
| (*r*) | Sponge rubber insoles, cut, cemented to sock, inserted and, if required, cemented to leather insole | 1 6 |
| (*s*) | Valgus or Meta rubber pads with socks, fixing | 10 |
| (*t*) | Mechanical appliances: | |
| | (1) Concealed ankle support springs (exclusive of riveting, see item (8) below) | 1 9 |
| | (2) Inserted metal arch supports (exclusive of riveting, see item (8) below) | 1 9 |
| | (3) Single or double sockets and fixed shoe pieces (exclusive of riveting, see item (8) below) | 1 9 |
| | (4) Sole or foot springs (exclusive of riveting, see item (8) below) | 10 |
| | (5) Fixing to heel and building round undetachable leg appliance | 3 6 |
| | (6) Riveting in socket, single or double | 9 |
| | (7) Taking down heel, fixing in socket by riveting, rebuilding heel and working over socket | 2 6 |
| | (8) For the work of riveting referred to in items (1) to (4) above, the worker must be paid the piece rates specified in paragraph 1 (1) (*b*) (ii). | |
| (*u*) | Shaped oblique or elongated heels: | |
| | (1) For an elongation up to and including ¼ inch | (No extra) |

| | | Benching Each s. d. | Finishing Each d. |
|---|---|---|---|
| | (2) For an elongation exceeding ¼ inch but not exceeding 1 inch | 4½ | 2 |
| | (3) For an elongation exceeding 1 inch but not extending more than half-way from the position of the ordinary heel to the joint | 1 1 | 3½ |
| | (4) For an elongation extending more than half-way from the position of the ordinary heel to the joint | 2 1½ | 7½ |
| (*v*) | For any extra work involved in the building or re-building of a heel from the seat which is necessitated by the floating out of the heel above ¼ inch from the ordinary contour of the heel | 4½ | 2 |
| (*w*) | Converting stock boot into surgical boot to be paid for on the basis of new work. | | |

| | | Each Side d. |
|---|---|---|
| (*x*) | Sewing waist by hand where foreparts are stitched by machine | 2 |

## BESPOKE PEGGED WORK

79. The piece rates for all completed bespoke pegged work are 2s. 0d. per pair less than the rates for completed bespoke hand sewn work as set out in paragraph 76. The piece rates for extras to bespoke pegged work are the same as those set out in paragraphs 77 and 78 for the extras to hand sewn work.

## BESPOKE RIVETED WORK

80. The piece rates for bespoke riveted work are set out in the following Table:—

| | Men's | Ladies' and youths' | Boys' and girls', sizes 11 to 1½ | Boys' and girls', sizes 7 to 10½ |
|---|---|---|---|---|
| Column 1 | Column 2 | Column 3 | Column 4 | Column 5 |
| | Per pair s. d. | Per pair s. d. | Per pair s. d. | Per pair s. d. |
| (*a*) Benched (stuff cut by machinery) ... ... ... | 2 4 | 2 1 | 1 9 | 1 6 |
| (*b*) Finished by hand throughout | 1 4 | 10 | 7 | 6 |
| (*c*) Finished by hand (edges and heels only) ... ... ... | 10 | 7 | 5 | 4½ |
| (*d*) Extras:— | | | | |
| (i) Nailing or bradding soles by hand ... | 7 | 7 | 5 | 5 |
| (ii) Stuff not press cut | 4½ | 4½ | 3½ | 3½ |

(*e*) Light Bluchers (no cap):—

(i) Putting-up ... ... ... ... ... ... 1s. 9d. per pair.

(ii) Nailing or bradding ... ... ... ... ... 5d. per pair.

(iii) Finishing by hand (edges and heels only) ... 9½d. per pair.

## PART XI

## GENERAL

81.—(1) For each try on, or re-try on, outworkers shall be paid 1s. 4d. extra for one boot or shoe or pair of boots or shoes, and indoor workers, 8d. extra for one boot or shoe or pair of boots or shoes. These rates do not include bracing. Alterations (other than operations to which general minimum piece rates are applicable) are to be paid at the piece rates specified in paragraph 1 (1)(*b*)(ii).

(2) Scafe or similar soles, 2s. 6d. per pair extra to the rates for completed work set out in paragraphs 76, 77 and 78.

(3) The minimum rates of wages specified in this Schedule do not include the cost of grindery.

82. Rates per pair—where a piece rate is specified in this Schedule as a rate per pair one-half of such rate shall be payable where only one boot or shoe is involved

## DEFINITIONS

83. (*a*) "German seat" is a piece of butt leather sewn round the heel.

(*b*) "Inside corks" are extra insoles of cork which are made with the boot.

(*c*) "Shaped toe piece" is a toe piece that is larger than the ordinary toe bi and extends along the side up to the joint.

(*d*) "Underlays" are inserted and slotted toe bits or side bits.

(*e*) "Grindery" is all material apart from tools used by the worker in the making or repairing of leather footwear.

(*f*) "Box randed"—a box rand is a rand which is made from a piece of bend, butt, fore-end, shoulder or belly leather.

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## EXPLANATORY NOTE

*(This Note is not part of the Order.)*

This Order, which has effect from 18th June 1970, sets out the statutory minimum remuneration payable in substitution for that fixed by the Wages Regulation (Boot and Shoe Repairing) Order 1969 (Order D. (149)) which Order is revoked.

New provisions are printed in italics.

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