STATUTORY INSTRUMENTS

1972 No. 1430

WAGES COUNCILS

The Wages Regulation (Boot and Shoe Repairing) Order 1972

Made - - - 21*st September* 1972

Coming into Operation 25*th October* 1972

Whereas the Secretary of State has received from the Boot and Shoe Repairing Wages Council (Great Britain) the wages regulation proposals set out in the Schedule hereto;

Now, therefore, the Secretary of State in exercise of powers conferred by section 11 of the Wages Councils Act 1959(**a**) and now vested in him(**b**), and of all other powers enabling him in that behalf, hereby makes the following Order:—

1. This Order may be cited as the Wages Regulation (Boot and Shoe Repairing) Order 1972.

2.—(1) In this Order the expression "the specified date" means the 25th October 1972, provided that where, as respects any worker who is paid wages at intervals not exceeding seven days, that date does not correspond with the beginning of the period for which the wages are paid, the expression "the specified date" means, as respects that worker, the beginning of the next such period following that date.

(2) The Interpretation Act 1889(**c**) shall apply to the interpretation of this Order as it applies to the interpretation of an Act of Parliament and as if this Order and the Orders hereby revoked were Acts of Parliament.

3. The wages regulation proposals set out in the Schedule hereto shall have effect as from the specified date and as from that date the Wages Regulation (Boot and Shoe Repairing) Order 1971(**d**) and the Wages Regulation (Boot and Shoe Repairing) (Amendment) Order 1971(**e**) shall cease to have effect.

Signed by order of the Secretary of State.
21st September 1972.

W. H. Marsh,
Assistant Secretary,
Department of Employment.

(**a**) 1959 c. 69.
(**b**) S.I. 1959/1769, 1968/729 (1959 I, p. 1795; 1968 II, p. 2108).
(**c**) 1889 c. 63.
(**d**) S.I. 1971/150 (1971 I, p. 389).
(**e**) S.I. 1971/1604 (1971 III, p. 4439).

ARRANGEMENT OF SCHEDULE

		PAGE
Part I.	Application	4298
Part II.	General minimum time rates and guaranteed time rate for workers aged 21 years or over	4300
Part III.	General minimum time rates and guaranteed time rate for workers aged under 21 years	4301
Part IV.	General minimum time rates for learners and apprentices	4302
Part V.	Conditions as to learners and apprentices	4302
Part VI.	Overtime and waiting time	4305
Part VII.	Guaranteed remuneration	4307
Part VIII.	General minimum piece rates—percentage addition to be made	4308
Part IX.	Piece rates for workers employed on repairing	4309
Part X.	Piece rates for workers employed on bespoke making	4328
Part XI.	General and Definitions	4338

Article 3

SCHEDULE

The following minimum remuneration shall be substituted for the statutory minimum remuneration fixed by the Wages Regulation (Boot and Shoe Repairing) Order 1971 (Order D. (155)) as amended by the Wages Regulation (Boot and Shoe Repairing) (Amendment) Order 1971 (Order D. (157)).

STATUTORY MINIMUM REMUNERATION

PART I

APPLICATION

1.—(1) Subject to the provisions of this Schedule, the minimum remuneration payable to a worker to whom this Schedule applies for all work except work to which a minimum overtime rate applies under Part VI of this Schedule is:—

(*a*) in the case of a time worker, the hourly general minimum time rate applicable to the worker under the provisions of this Schedule;

(*b*) in the case of a worker employed on piece work,

(i) where a general minimum piece rate applies under Part VIII of this Schedule, that piece rate;

(ii) where no general minimum piece rate applies, piece rates each of which would yield, in the circumstances of the case, to an ordinary worker at least the same amount of money as the hourly general minimum time rate which would be applicable if the worker were a time worker:

Provided that where a guaranteed time rate is applicable to the worker under paragraph 3 or 5 and the worker's minimum remuneration calculated on a time work basis at the hourly guaranteed time rate exceeds the minimum remuneration calculated under the provisions of (*b*) of this sub-paragraph, the worker shall be paid at not less than the hourly guaranteed time rate.

(2) In this Schedule, the expressions "hourly general minimum time rate" and "hourly guaranteed time rate" mean respectively the general minimum time rate and the guaranteed time rate applicable to the worker under Part II, Part III or Part IV of this Schedule divided by *40*.

2.—(1) Subject to the provisions of sub-paragraph (2) of this paragraph, this Schedule applies to workers in relation to whom the Boot and Shoe Repairing Wages Council (Great Britain) operates, that is to say, workers employed in Great Britain in the circumstances specified in the Schedule to the Boot and Shoe Repairing Wages Council (Great Britain) (Variation) Order 1948(a), namely:—

(i) all workers employed in Great Britain in a boot and shoe repairing undertaking as defined in sub-paragraph (3) of this paragraph on any of the following work:—

(*a*) the repairing, altering or dyeing of boots, shoes, slippers and all other similar kinds of footwear;

(*b*) the making of bespoke footwear;

(*c*) work incidental or ancillary to any of the above-mentioned operations;

(*d*) shop duties in connection with the above operations, including attending to customers and sale by retail of boot and shoe laces and materials and articles used in connection with the cleaning or repair of boots or shoes;

(*e*) collection or despatch in connection with the operations in (*a*) and (*b*) above, and work ancillary thereto;

(*f*) canvassing for boot or shoe repairs and the collection of accounts in connection with the undertaking;

(*g*) clerical or other office work in connection with the undertaking, including costing and the work of a cashier;

(ii) all outworkers employed by way of trade in Great Britain on any of the operations specified in (*a*), (*b*) or (*c*) of (i) above.

(2) Notwithstanding the provisions of sub-paragraph (1) of this paragraph, this Schedule does not apply:—

(i) to workers employed in any shop or in any department in a shop, being a shop or department which is wholly or mainly engaged in the sale by retail of footwear (including operations in connection with such sale), in respect of their employment:—

(*a*) on retail sales at such shop and operations incidental thereto; or

(*b*) on transport or clerical work relating to such sales; or

(ii) to workers enployed in or in connection with a factory which is wholly or mainly engaged on the manufacture of leather footwear on a large scale, in respect of their employment:—

(*a*) on the making of bespoke footwear and work incidental or ancillary thereto; or

(*b*) on transport or clerical work relating to bespoke footwear; or

(iii) to workers who are persons registered as handicapped by disablement in pursuance of the Disabled Persons (Employment) Acts 1944 and 1958(b), in respect of their employment by Remploy Limited.

(3) For the purpose of this Schedule a "boot and shoe repairing undertaking" means any undertaking or any part of an undertaking which is wholly or mainly engaged by way of trade on any of the following operations, including operations incidental or ancillary thereto, that is to say—

(i) the repairing of leather footwear;

(ii) the making of bespoke footwear:

Provided that as regards trainees who, under the Government Vocational Training Scheme for resettlement training, have been placed by the Department of Employment with, and are being trained by, an employer for a period of approved training, this Schedule shall not (subject to the condition that the requirements of the Training Scheme are complied with) apply during the period in respect of which the trainees are in receipt of allowances as provided under the Scheme.

(a) S.I. 1948/706 (Rev. XXIII, p. 453: 1948 I, p. 4398). (b) 1944 c. 10; 1958 c. 33.

PART II

MALE OR FEMALE WORKERS AGED 21 YEARS OR OVER GENERAL MINIMUM TIME RATE AND GUARANTEED TIME RATE FOR FOREMEN OR MANAGERS

	Per week of *40* hours
3.—(1) The general minimum time rate applicable to all male or female workers aged 21 years or over and employed as foremen or managers is ...	£*19·50*
(2) The guaranteed time rate applicable to the workers specified in sub-paragraph (1) when employed on piece work is	£*19·50*

(3) For the purposes of this paragraph,

(*a*) a foreman or manager is a male or female worker who either—

(i) exercises sole supervisory authority over all journeyworkers who must exceed three in number (excluding himself) working in the same shop or department, or

(ii) (whether working alone or with any other worker) under the terms of his employment and, in addition to any work which may be required of him as a journeyworker, fits up or supervises the fitting up, of the work and has control of the repairing or making and the technical direction thereof;

(*b*) a journeyworker is a male or female worker to whom there applies under this Schedule either a general minimum piece rate or a general minimum time rate of not less than £*15·75* per week of *40* hours or to whom such a general minimum time rate would be applicable if he were a time worker.

GENERAL MINIMUM TIME RATES

4. The general minimum time rates applicable to all male or female workers aged 21 years or over, except (i) the foremen or managers specified in paragraph 3 and (ii) learners to whom the minimum rates specified in Part IV of this Schedule apply, are as follows:—

	Per week of *40* hours
(*a*) sewing or stitching machine operators employed in operating—	£
(i) power sole stitchers or both power sole stitchers and Blake or other sole sewing machines on the Blake principle ...	*17·75*
(ii) Blake or other sole sewing machines on the Blake principle or edge trimming machines	*17·25*
Provided that where the worker, for the purpose of training thereon, is employed on such machines for one probationary period not exceeding four months, the general minimum time rate applicable during the said period shall be	*16·60*
(*b*) (i) press cutters responsible for cutting and costing	*17·65*
(ii) press cutters other than those responsible for cutting and costing	*16·60*
(*c*) workers employed—	
(i) as makers of bespoke (which term includes surgical) footwear	*19·00*
(ii) as repairers engaged in sewing down caps, re-welting, welt repairs, linking or any other hand stitching operation ...	*17·00*
(iii) in clicking	*17·00*
(iv) in clicking and closing	*17·00*

	Male workers Per week of 40 hours £	Female workers £
(v) as closers (that is, in fitting and machining) in the making of uppers for bespoke (which term includes surgical) footwear and not employed in clicking ...	*17·00*	*14·45*

	All workers Per week of 40 hours £
(*d*) workers employed in altering footwear or on benching or finishing operations (whether performed by hand or machine) in repairing leather footwear	*16·50*

	Male workers Per week of 40 hours £	Female workers £
(*e*) all other workers to whom this paragraph applies ...	*15·75*	*13·40*

PART III

MALE OR FEMALE WORKERS AGED UNDER 21 YEARS GENERAL MINIMUM TIME RATES AND GUARANTEED TIME RATE

5.—(1) The general minimum time rates applicable to all male or female workers aged under 21 years, being—

(*a*) foremen or managers as defined in paragraph 3(3),

(*b*) press cutters responsible for cutting and costing, or

(*c*) workers who have worked at least five years in the trade under a contract of apprenticeship,

are the general minimum time rates which would be applicable to those workers under paragraph 3 or 4 if they were aged 21 years or over.

	Per week of 40 hours £
(2) The guaranteed time rate applicable to the workers specified in sub-paragraph (1)(*a*) of this paragraph when employed on piece work is ...	*19·50*

GENERAL MINIMUM TIME RATES

6. The general minimum time rates applicable to all male or female workers aged under 21 years except (i) the workers specified in paragraph 5 and (ii) learners or apprentices to whom the minimum rates specified in Part IV of this Schedule apply are those specified in the following Table.

	Column 1	Column 2
	Male Workers	*Female Workers*
	Per week £	of 40 hours £
Aged 20 and under 21 years...	*13·10*	*11·15*
„ 19 „ „ 20 „	*12·10*	*10·30*
„ 18 „ „ 19 „	*10·80*	*9·20*
„ 17 „ „ 18 „	*9·45*	*8·05*
„ 16 „ „ 17 „	*8·55*	*7·30*
Under 16 years	*8·20*	*7·00*

PART IV

GENERAL MINIMUM TIME RATES FOR LEARNERS AND APPRENTICES

7.—(*1*) *The following general minimum time rates are applicable to male or female learners employed in accordance with the conditions set out in paragraph 8; and to male or female apprentices—*

(*a*) *who are employed under contracts of apprenticeship in writing to be taught one or more of the following sections of the trade—*

(*i*) *bespoke hand sewn making including hand finishing,*

(*ii*) *boot and shoe repairing in all its operations as performed in the establishment, including benching by hand and by such benching machines as are used in the establishment, hand sewing, re-stitching, re-welting, finishing by hand, by any finishing machine used in the establishment, by hand and such machine, patching by hand, by machine and by solution, and all other upper repairing,*

(*iii*) *clicking (including pattern cutting) and closing (including fitting and machining) of uppers for bespoke work or either of such operations, and*

(*b*) *in whose case the conditions specified in paragraph 9 are fulfilled.*

	Per week of 40 hours £
Aged 20 and under 21 years	*12·75*
„ *19* „ „ *20* „	*11·75*
„ *18* „ „ *19* „	*10·45*
„ *17* „ „ *18* „	*9·10*
„ *16* „ „ *17* „	*8·15*
Under 16 years	*7·85*

(2) The general minimum time rate applicable to a learner to bespoke hand sewn making who is aged 21 years or over and who has not completed a period of five years in such learnership shall, until he attains the age of 22 years or until he completes the said period of learnership (whichever period is the less), be the rate applicable to a learner aged 20 and under 21 years, increased by £*1·00* weekly.

PART V

CONDITIONS AS TO LEARNERS AND APPRENTICES

LEARNERS

8.—(1) The general minimum time rates specified in paragraph 7 apply only to a male or female learner in whose case the conditions following are fulfilled—

(*a*) if he is a learner to bespoke hand sewn making, he shall be employed for not less than two-thirds of his time in learning the bespoke hand sewn making branch of the trade and shall, during the whole or a substantial part of such time, receive adequate instruction in either (i) bespoke hand sewn making, (ii) clicking, or (iii) clicking and closing of uppers for bespoke work;

(*b*) if he is a learner employed in a factory in which machinery driven by mechanical power is used for benching or finishing operations, he shall be employed, during the whole or a substantial part of his time, as a learner in the trade and shall receive, during such time, adequate instruction in a progressive manner in either—

(i) benching by hand and all operations of benching by machine which are carried out in the factory, or

(ii) benching by hand or machine and finishing by hand or machine, not less than one-third of the learner's time being spent in benching:

Provided that where the learner has been so employed for not less than three years he may be employed thereafter, in conjunction with a journeyworker finisher, as a learner to finishing by machine, and in such case the learner shall be employed for at least one-third of his time in learning the operations of edge trimming, edge setting and heel scouring;

(*c*) any other learner shall be employed during the whole or a substantial part of his time, as a learner in the trade and shall receive during such time adequate instruction in a progressive manner in either—

(i) benching by hand, throughout the whole period of his employment, or

(ii) benching by hand and finishing by hand or machine, not less than one-third of the learner's time being spent in benching;

(*d*) in the establishment in which the learner is employed the proportion of learners to journeyworkers shall not exceed that of one learner to two journeyworkers:

Provided that one learner of each of the classes specified at (*a*), (*b*) or (*c*) of this sub-paragraph may be employed in an establishment in which only one journeyworker is employed on the operation or group of operations in which the learner is receiving instruction.

(2) For the purposes of sub-paragraph (1) of this paragraph,

(*a*) the "bespoke hand sewn making branch of the trade" shall mean that branch in which workers are employed for not less than two-thirds of their time on bespoke hand sewn making, clicking or closing of uppers or on one or more of such operations for bespoke work;

(*b*) the expression "journeyworker" shall, save as is hereinafter provided in this sub-paragraph, have the same meaning as in paragraph 3(3);

(*c*) a worker aged under 21 years to whom a general minimum time rate specified in paragraph 6 applies shall not be reckoned as a learner, apprentice or journeyworker;

(*d*) where an employer is wholly or mainly performing the work of a journeyworker he shall be reckoned as a journey worker.

(3) For the purposes of determining the proportion of learners to journeyworkers in accordance with condition (*d*) of sub-paragraph (1) of this paragraph,

(*a*) a casual absence of a journeyworker or a casual vacancy for a short period in the number of journeyworkers employed shall not be treated as a failure to comply with the said condition;

(*b*) an apprentice shall be reckoned as a learner.

APPRENTICES

9.—(1) The general minimum time rates specified in paragraph 7 apply only to a male or female apprentice employed under a contract of apprenticeship in writing in whose case the conditions following are fulfilled:—

(*a*) The apprentice shall be employed under a written contract of apprenticeship which has been duly executed and which contains the following provisions (which the Wages Council considers necessary for the effective instruction of the apprentice) or provisions substantially to the like effect and no provisions contrary thereto:—

(i) A description of the section or sections of work in the trade to which the worker is apprenticed;

(ii) The date of the commencement of the apprenticeship and a provision for its continuance until the date on which the apprentice shall have completed five years' apprenticeship or reached his 21st birthday whichever is the earlier;

(iii) A term that during the period of apprenticeship the employer will pay to the apprentice not less than the appropriate statutory minimum remuneration from time to time;

(iv) A covenant or agreement by the employer that, throughout the period of apprenticeship, he will keep the apprentice under his supervision and instruct the apprentice himself, or place him in the hands of one or more competent journeyworkers for instruction, so that in either case the apprentice shall receive throughout the period of apprenticeship and in a progressive manner effective instruction in the section or sections of work in the trade to which he is apprenticed;

(v) A covenent or agreement by the apprentice whereby, throughout the period of apprenticeship, he binds himself to the employer to learn the section or sections of work in the trade to which he is apprenticed;

(vi) A term, in the case of an apprentice who is apprenticed to the boot and shoe repairing section of work in the trade, that the employment of the apprentice on benching shall alternate regularly with his employment on finishing, so that not more than one-third of his time is spent on finishing operations;

(vii) A provision that, during the apprenticeship, the apprentice shall not be put on piece work and shall not be employed on any work to which any minimum overtime rate applies under Part VI of this Schedule.

(*b*) In the establishment in which the apprentice is employed the proportion of apprentices to journeyworkers in either branch of the trade shall not at any time exceed that of one apprentice to two journeyworkers:

Provided that—

(i) one apprentice may be employed in each branch of the trade if only one journeyworker is employed in the same branch;

(ii) where an employer who works personally at the trade and does not employ a journeyworker has one apprentice who has completed at least four years' apprenticeship, he may employ a second apprentice during the last year of the apprenticeship of the first apprentice, and for the purpose of calculating the proportion of apprentices to journeyworkers the first apprentice shall not be taken into account.

(*c*) The apprentice shall be the holder of a certificate of registration as an apprentice issued by, or on behalf of, the Wages Council or shall have made application for such a certificate which has been duly acknowledged and is still under consideration:

Provided that the certification of an apprentice may be cancelled by the Wages Council if the other conditions of apprenticeship are not complied with.

(2) For the purpose of determining the proportion of apprentices to journeyworkers in accordance with condition (*b*) of the last preceding sub-paragraph,

(*a*) one of the said branches of the trade shall be that branch in which workers are employed for not less than two -thirds of their time on one or more of the operations of (i) bespoke hand sewn making, (ii) hand sewn repairing, (iii) clicking (cutting), and (iv) the closing of uppers for bespoke work, and the other branch shall be any other section of the trade;

(*b*) a casual absence of a journeyworker or a casual vacancy for a short period in the number of journeyworkers employed shall not be treated as a failure to comply with the said condition;

(*c*) where an employer is wholly or mainly performing the work of a journeyworker he shall be reckoned as a journeyworker;

(*d*) a learner shall be reckoned as an apprentice;

(*e*) a worker aged under 21 years to whom a general minimum time rate specified in paragraph 6 applies shall not be reckoned as a learner, apprentice or journeyworker;

(*f*) save as aforesaid ,the expression "journeyworker" shall have the same meaning as in paragraph 3(3).

(3) Notwithstanding the foregoing provisions of this Schedule, where an employer employs a worker as a prospective apprentice for a probationary period not exceeding three months and the conditions of apprenticeship set out in sub-paragraph (1) of this paragraph, other than employment under a written contract of apprenticeship and certification by the Wages Council are fulfilled, the minimum remuneration payable to that worker during the said period shall be that applicable to an apprentice employed in accordance with the condition specified in sub-paragraph (1) of this paragraph, and, in the event of the worker being continued thereafter at his employment as an aprentice, the said probationary period shall, for the purposes of this Schedule, be treated as part of the period of apprenticeship, whether or not it is included therein:

Provided that where the employer does not, on or before the last day of the said probationary period, enter into with the worker such a contract of apprenticeship as is mentioned in sub-paragraph (1) of this paragraph, the employer shall pay to the worker a sum equal to the difference between the minimum remuneration payable to him as a prospective apprentice and the amount that would have been payable to him had the provisions of this sub-paragraph not applied.

PART VI

OVERTIME AND WAITING TIME

MINIMUM OVERTIME RATES

10. Minimum overtime rates are payable to a worker to whom this Schedule applies as follows:—

(1) on any day other than a Sunday or customary holiday or a day on which a rest period occurs,

(*a*) for the first 2 hours worked in excess of 10 hours — time-and-a-quarter

(*b*) thereafter ... ... — time-and-a-half

(2) in any week for all time worked during rest periods,

(*a*) for the first 2 hours worked ... ... — time-and-a-quarter

(*b*) thereafter ... ... — time-and-a-half

(3) on a Sunday or customary holiday, for all time worked — double time

(4) in any week, for all time worked in excess of *40* hours, exclusive of any time for which a minimum rate is payable under the foregoing provisions of this paragraph,

(*a*) for the first 3 hours so worked ... ... — time-and-a-quarter

(*b*) thereafter ... ... — time-and-a-half

11. In this Schedule

(1) the expressions "time-and-a-quarter", "time-and-a-half" and "double time" mean respectively—

(*a*) in the case of a time worker, one and a quarter times, one and a half times and twice the hourly general minimum time rate otherwise applicable to the worker,

(*b*) in the case of a worker employed on piece work

(i) a time rate equal respectively to one quarter, one half and the whole of the hourly general minimum time rate which would be applicable to the worker if he were a time worker and a minimum overtime rate did not apply, and in addition thereto,

(ii) the minimum remuneration otherwise applicable to the worker under paragraph 1(1)(*b*).

(2) the expression "customary holiday" means—

(*a*) in England and Wales

(i) Christmas Day, *26th December if it be not a Sunday, 27th December in a year when 25th or 26th December is a Sunday*, Good Friday, Easter Monday, *the last Monday in May, the last Monday in August* and any day proclaimed as a public holiday or additional bank holiday, or

(ii) in the case of each of the named holidays, such other day (not being a day on which a rest period occurs) as may be substituted therefor by the employer by a notice posted in the factory throughout the three weeks immediately preceding the holiday for which it is substituted;

(*b*) in Scotland

(i) New Year's Day, *if it be not a Sunday or, if it be a Sunday, 2nd January*, Good Friday, the local Spring holiday, the day observed as Victoria Day or Queen's Birthday, the local Autumn holiday, Christmas Day, *if it be not a Sunday or, if it be a Sunday, 26th December*, and any day, proclaimed as a public holiday or additional bank holiday, or

(ii) in the case of each of the named holidays, such other day (not being a day on which a rest period occurs) as may be substituted therefor by the employer by a notice posted in the factory throughout the three weeks immediately preceding the holiday for which it is substituted:

Provided that notification of days of holiday made by the employer for the purpose of section 94 of the Factories Act 1961(a), shall be treated for the purposes of this sub-paragraph as effective notice of substitution.

(3) the expression "rest period" means—

(*a*) a day (other than a Sunday or customary holiday) in each week of employment (or where one or more customary holidays fall in any such week either in that week or at the employer's option in the next succeeding week), appointed by the employer by giving at least three weeks' notice to the worker as the day upon which the worker will not normally be required to work, or

(*b*) each of the periods during which a worker will not normally be required to work on two days (other than Sundays or customary holidays) in each week of employment (or where one or more customary holidays fall in any such week either in that week or at the employer's option in the next succeeding week) similarly appointed by the employer as days upon which the worker will not normally be required to work for more than five hours, or

(*c*) in default of any such appointment by the employer as is mentioned in the preceding sub-paragraphs (*a*) and (*b*) hereof, Saturday or if Saturday is a customary holiday the last working day preceding it.

WAITING TIME

12.—(1) A worker is entitled to payment of the minimum remuneration specified in this Schedule for all time during which he is present on the premises of his employer, unless he is present thereon in any of the following circumstances:—

(*a*) without the employer's consent, express or implied,

(*b*) for some purpose unconnected with his work and other than that of waiting for work to be given to him to perform,

(a) 1961 c. 34.

(*c*) by reason only of the fact he is resident thereon,

(*d*) during normal meal times in a room or place in which no work is being done and he is not waiting for work to be given to him to perform.

(2) The minimum remuneration payable under sub-paragraph (1) of this paragraph to a piece worker when not engaged on piece work is that which would be applicable if he were a time worker.

PART VII

GUARANTEED REMUNERATION

GUARANTEED WEEKLY REMUNERATION

13.—(1) This paragraph applies to a worker (other than a casual worker) who ordinarily works for the employer for at least 36 hours weekly on work to which this Schedule applies.

(2) Notwithstanding anything in this Schedule contained, where in any week:—

(*a*) no remuneration is payable to the worker under the foregoing provisions of this Schedule or by way of holiday remuneration under any wages regulation order made by the Secretary of State to give effect to the proposals of the Wages Council, or

(*b*) the total amount of any such remuneration is less than the guaranteed weekly remuneration provided for by this paragraph,

the minimum remuneration payable to that worker for that week in lieu of any amount aforesaid shall, subject to the provisions of this paragraph, be the guaranteed weekly remuneration.

(3) Subject to the provisions of the next following sub-paragraph the amount of the guaranteed weekly remuneration is as follows:—

(*a*) in the case of a worker who ordinarily works for the employer on work to which this Schedule applies for at least *40* hours weekly, 32 hours' pay calculated at the general minimum time rate ordinarily applicable to the worker, or

(*b*) in the case of a worker who ordinarily works for the employer for less than *40* but not less than 36 hours weekly on such work, *32/40ths* of the amount payable at the said rate for the hours ordinarily worked by the worker in a week for the employer on such work.

(4) Payment of the guaranteed weekly remuneration in any week is subject to the condition that the worker throughout the period of his ordinary employment in that week, excluding any day allowed to him as a holiday, is (*a*) capable of and available for work and (*b*) willing to perform such duties outside his normal occupation as the employer may reasonably require if his normal work is not available to him in the establishment in which he is employed:

Provided that guaranteed weekly remuneration shall not cease to be payable to a worker in respect of any week by reason only of the fact that he is absent during any part of that week by reason of proved illness or with the consent of the employer but, in the case of any such absence (other than absence on a holiday with pay allowed under the provisions of a wages regulation order) the amount of the guaranteed weekly remuneration shall be reduced by the amount to which he would have been entitled under this Schedule as a time worker had he worked the number of hours ordinarily worked by him during the period of such absence in that week.

(5) If the employer is unable to provide the worker with work by reason of a strike, failure of supplies or any cause (other than shortage of work) outside the control of the employer, guaranteed weekly remuneration shall not be payable in respect of any week during which, or part of which, the employer is unable to provide work as aforesaid.

(6) The amount of the guaranteed weekly remuneration applicable to a piece worker shall be the sum to which he would be entitled if he were a time worker.

(7) In this paragraph the expression "week" means "pay week".

GUARANTEED DAILY REMUNERATION FOR CASUAL WORKERS

14.—(1) Notwithstanding anything contained in this Schedule, where the time worked by a casual worker on work to which this Schedule applies is less than 5 hours on a weekly short day (not being a customary holiday) or 8 hours on any other day, he shall be treated for the purposes of this Schedule (except Part VI) as if he had worked on such work 5 and 8 hours respectively.

(2) A casual worker who, in accordance with his employer's instructions, reports on any day for work to which this Schedule applies, but does not perform any such work, shall be treated as if the provisions of sub-paragraph (1) of this paragraph applied in respect of that day.

(3) For the purposes of this paragraph:—

(*a*) A casual worker is a worker who undertakes short engagements on an hourly or a day to day basis.

(*b*) A piece worker shall be treated as though he were a time worker.

PART VIII

GENERAL MINIMUM PIECE RATES FOR MALE OR FEMALE WORKERS

15.—(1) The general minimum piece rates applicable to male or female workers employed on repairing are the piece rates set out in Part IX of this Schedule increased by *30 per cent.*

(2) The general minimum piece rates applicable to male or female workers employed on bespoke making are the piece rates set out in Parts X and XI of this Schedule increased by *30 per cent.*

THE RATES IN PARTS IX, X AND XI ARE EXPRESSED AS NEW PENCE AND DECIMAL PARTS THEREOF, EXCEPT AMOUNTS OF OVER £1 IN PARAGRAPHS 69 AND 71

PART IX

PIECE RATES FOR MALE OR FEMALE WORKERS EMPLOYED ON REPAIRING

A.—SOLES—COMPLETED WORK

16.—(1) Subject to the provisions of paragraph 18 and the provisions as to extras and reductions specified in paragraphs 19 to 26 inclusive, the piece rates for male or female workers employed on repairing soles (completed work) are set out in the following Table.

(2) "Benching throughout" means the performance by a single worker of all the separate operations of benching, the appropriate rates for which, in paragraph 36, amount to the appropriate rate for benching throughout, and includes in the case of riveted work the operations of riveting round soles by machine when the riveting machine is operated by the benchman but does not include the sewing or stitching of the new soles where the work is sewn or stitched.

(3) The piece rates for "benching throughout" shall be increased by 1·667p per pair where nails have to be removed from full nailed or bradded work.

(4) The piece rates for "hand stitching(with square awl)" shall be increased by one-third when old stitches are taken out from welts before restitching.

	RIVETED WORK						SEWN OR STITCHED WORK					
	Men's	Ladies'	Youths'	Boys', Girls' and infants'			Men's	Ladies'	Youths'	Boys', Girls' and infants'		
Size ...	6–11	2–8	2–5½	11–1½	7–10½	Under 7	6–11	2–8	2–5½	11–1½	7–10½	Under 7
Column ...	1	2	3	4	5	6	7	8	9	10	11	12
	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p
(*a*) (i) HALF SOLE (other than pumps):—												
Benching throughout	6·250	5·417	5·833	5·417	4·583	3·958	6·875	6·042	6·458	6·042	5·208	4·583
Hand sewing	—	—	—	—	—	—	10·625	8·542	9·375	8·542	6·667	6·667
Hand stitching (with square awl)	—	—	—	—	—	—	14·583	11·875	13·125	12·083	8·333	7·500
(ii) SOLE UNDER HEEL (other than pumps):—												
Benching throughout	11·667	10·833	11·250	10·833	8·750	7·500	12·500	11·667	12·083	11·667	9·583	8·125
Hand sewing	—	—	—	—	—	—	14·167	10·833	12·083	10·833	9·167	7·083
Hand stitching (with square awl)	—	—	—	—	—	—	19·167	14·583	16·250	14·583	11·667	9·167

	PUMPS TURNED						PUMPS TURNED AND GRAFTED					
	Men's	Ladies'	Youths'	Boys', girls' and infants'			Men's	Ladies'	Youths'	Boys', girls' and infants'		
Size ...	6–11	2–8	2–5½	11–1½	7–10½	Under 7	6–11	2–8	2–5½	11–1½	7–10½	Under 7
Column ...	1	2	3	4	5	6	7	8	9	10	11	12
(*b*) HALF SOLE, PUMPS, (other than slippers):—	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair
	p	p	p	p	p	p	p	p	p	p	p	p
Benching and hand sewing of soles complete	20·833	17·500	18·333	17·500	15·833	14·167	24·167	20·833	21·667	20·833	18·333	16·667

(*c*) FITTING LADIES' BREASTED SOLES

(i) Where splitting and butting is completed by benchman by hand and cemented to heel breasts ... ...10p per pair

(ii) Where splitting and butting is completed by benchman by machine and cemented to heel breasts ... ... 5p per pair

17. LEATHER SOLES CEMENTED ON

	MEN'S		LADIES'	
	By Hand	Machine only	By Hand	Machine only
	Per pair p	Per pair p	Per pair p	Per pair p
(*a*) Stripping and levelling, including filling	2·292	2·292	1·875	1·875
(*b*) Skiving and securing old soles at waist	1.250	1·042	0·833	0·833
(*c*) Rolling and moulding soles	0·208	0·208	0·208	1·208
(*d*) Skiving new soles	0·208	0·208	0·208	0·208
(*e*) Roughing upper welt	1·042	1·042	1·042	1·042
(*f*) Roughing new soles	1·042	1·042	1·042	0·625
(*g*) Applying cement to upper or welt	0·625	0·625	0·625	0·625
(*h*) Applying cement to soles	0·625	0·625	0·625	0·625
(*i*) Attaching new soles and hammering down by hand...	1·042	—	1·042	—
(*j*) Fixing new soles in press (including use of activator)	—	0·625	—	0·417
(*k*) Securing with rivets at waist and toe as necessary	0·417	0·208	0·417	0·208
(*l*) Rounding	0·833	0·417	0·833	0·417
	9·584	8·334	8·750	7·083

18.—The piece rates for benching set out in paragraphs 16 and 17 do not include payment for:—

(*a*) Pegging the waists,

(*b*) Repairing insoles of welted work,

(*c*) In the case of sole under heel, the sewing or repairing of hand sewn or welted seats.

Where the benchman performs any of these operations, he shall be paid in respect of such work the piece rates specified in paragraph 1(1)(*b*)(ii).

19. SOLEING MATERIAL NOT CUT TO SHAPE

The piece rates for benching throughout set out in paragraphs 16 and 17 in respect of soles apply where the soleing material is cut into separate soles shaped rights and lefts. If the soleing material is not given out in this form 0·833p per pair extra is payable.

20. OUTSIZES

For men's work over size 11 the piece rates provided in paragraph 16 for soleing men's work sizes 6-11 and in paragraph 17 for men's work and for ladies' work over size 8 the piece rates provided in paragraph 16 for soleing ladies work sizes 2-8 and in paragraph 17 for ladies' work shall be respectively payable, with the following additions:—

	Per pair
(*a*) Hand sewn or hand stitched work where the benching and the sewing (or stitching) are done by the same worker	1·250p
(*b*) Benching of riveted work, machine sewn work or machine stitched work	0·417p
(*c*) Hand sewing or hand stitching only	0·833p

21. LONG WORK

(*a*) Repairing men's or youths' Napoleon, jockey or riding boots, long Wellingtons, short Wellingtons, field boots or sea boots which reach to the knee or above—

(i) Sole only, men's (all sizes) and youths' (sizes 2-5½): 1·250p per pair extra to the rates for benching;

(ii) Soleing and heeling (or half heeling) when done together, men's (all sizes) and youths' (sizes 2-5½): 2·083p per extra to the rates for benching;

(*b*) Repairing ladies' long work—

(i) Sole only, or

(ii) Soleing and heeling (or half heeling) when done together: 0·625p per pair extra to the rates for benching.

22. RIVETING SOLES ON WELTED BOOTS OR SHOES

Riveting soles by hand on welted boots or shoes, 0·833p per pair extra to the rates for benching riveted work. This extra does not apply when the new sole is riveted on the top of the old sole or middle sole.

23. SEWING THROUGH (SOLES OR CLUMPS)

Soles or clumps, sewn through by hand on Blake principle, 4·167p per pair extra to the rates for hand sewing.

24. SOLEING WITH LEATHER SUBSTITUTES

Soleing with leather substitutes, but excluding the work for which rates are provided in paragraphs 60 and 61:—

(*a*) Where the worker has to prepare or roughen or prepare and roughen both the new sole and the bottom and to apply an adhesive for the purpose of fixing the new sole before sewing or riveting	3·333p per pair extra.
(*b*) Where the worker has no preparatory work to perform to the new sole but prepares or roughens or prepares and roughens the bottom and applies an adhesive for the purpose of fixing the new sole before sewing or riveting	1·667p per pair extra.

25. SOLEING WITH WATERPROOF LEATHERS OTHER THAN CHROME

Benching throughout	0·625p per pair extra.

26. WOOD PEGGING BY HAND

Soleing, 4·375p per pair extra to the rates for benching riveted work.

B.—HEELING, TOE BITS, SIDE BITS, UNDERLAYS AND CROSS PIECES

27.—Subject to the provisions of paragraph 28 and to the provisions as to addition and subtraction set out in paragraphs 29 to 35, the piece rates specified in the following Table apply to male or female workers employed on repairing.

	Men's	Ladies'	Youths'	Boys', Girls' and infants'		
Size ...	6–11	2–8	2–5½	11–1½	7–10½	Under 7
Column ...	1	2	3	4	5	6
	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p
(*a*) HEELING WITH LEATHER OR LEATHER SUBSTITUTES						
BENCHING—						
(i) Stripping top piece, removing old grindery, levelling and securing under lifts	1·667	1·042	1·458	1·458	1·458	1·042
(ii) Tacking on top pieces	0·208	0·208	0·208	0·208	0·208	0·208
(iii) Rounding by hand	0·208	0·208	0·208	0·208	0·208	0·208
(iv) Nailing round by hand	0·625	0·417	0·417	0·417	0·417	0·417
(v) Hammering down and filing nails	0·208	0·208	0·208	0·208	0·208	0·208

Benching for nailing round or slugging by machine when the nailing or slugging machine is not operated by the benchman.

The rates for benching set out above, subject to the following reductions:—
(i) Boys' (size 11 and over), youths' (sizes 2 to 5½) and men's work ... 0·625p per pair
(ii) All other sizes ... ... 0·417p „ „
When the work is returned to the same benchman for hammering down and filing the heels after nailing round or slugging by machine the rates for benching shall be subject in respect of all sizes to a reduction of 0·208p per pair only.

	HAND SEWN						RIVETED					
	Men's	Ladies'	Youths'	Boys', Girls' and infants'			Men's	Ladies'	Youths'	Boys', Girls' and infants'		
Size ...	6–11	2–8	2–5½	11–1½	7–10½	Under 7	6–11	2–8	2–5½	11–1½	7–10½	Under 7
Column ...	1	2	3	4	5	6	7	8	9	10	11	12
	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair
(*b*) TOE BITS, SIDE BITS OR UNDERLAYS	p	p	p	p	p	p	p	p	p	p	p	p
Benching, exclusive of hand sewing ...	2·917	2·083	2·500	2·500	2·083	1·250	2·917	2·083	2·500	2·500	2·083	1·250
Hand sewing	3·750	3·333	3·333	3·333	2·917	2·500	—	—	—	—	—	—

(*c*) FIXING MOULDED RUBBER HEELS WHERE NO PARING REQUIRED ... ... MEN'S, 2·500p per pair. All other sizes, 1·667p per pair.

	HAND SEWN						RIVETED					
	Men's	Ladies'	Youths'	Boys', Girls' and infants'			Men's	Ladies'	Youths'	Boys', Girls' and infants'		
Size ...	6–11	2–8	2–5½	11–1½	7–10½	Under 7	6–11	2–8	2–5½	11–1½	7–10½	Under 7
Column ...	1	2	3	4	5	6	7	8	9	10	11	12
(*d*) CROSS PIECES	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p
Benching, exclusive of hand sewing ...	4·583	3·333	4·167	2·917	2·500	2·083	4·583	3·333	4·167	2·917	2·500	2·083
Benching, cemented work	6·250	5·000	5·833	4·583	4·167	3·750	6·250	5·000	5·833	4·583	4·167	3·750
Hand sewing	5·833	5·000	5·417	4·583	4·167	3·333	—	—	—	—	—	—

28.—As respects the work specified in paragraph 27:—

(i) If benching (other than hand sewing) is not completed by one worker, the piece rates specified in paragraph 1(1)(*b*)(ii) apply.

(ii) The piece rates for benching are payable to the benchman whether his work includes or does not include the filing of heels, toe plates and metal tips.

(iii) The piece rates for benching heels do not apply to the removing of old heels and the fixing (including knifing up) of new ready made heels of pulp or leather. If the benchman performs these operations he shall be paid the piece rates specified in paragraph 1(1)(*b*)(ii).

29. OUTSIZES, HEEL OR HALF HEEL

For men's work over size 11, the piece rate provided in paragraph 27 of men's work sizes 6-11, and for ladies' work over size 8, the piece rate provided in paragraph 27 for ladies' work sizes 2-8 shall be payable respectively with the following additions:—

For benching (whether complete or in preparation for the riveting or slugging machine) ... ... 0·208p per pair.

30. NEW LIFTS AND PART LIFTS

(1) (*a*) New lifts—for each quarter of an inch or part thereof,0·833p per pair extra;

(*b*) Part lifts—where parts of heels have to be cut out to the depth of ½ inch or more for the purpose of levelling the heels, although complete new lifts may not be inserted, 0·833p per pair extra.

(2) Where heels are stripped down to the seat piece, the piece rates for rebuilding heels and heeling (benching) set out in paragraph 57 shall apply.

31. QUARTER OR HALF-TIPS

(1) (*a*) Inserted iron quarter or half-tips ... ... 0·833p per pair extra.

(*b*) Inserted rubber tips:

(i) When solutioned ... ... 1·667p per pair extra.

(ii) When not solutioned ... ... 0·833p per pair extra.

(*c*) Where the top piece has a quarter rubber tip already attached when the top piece is given out:

(i) For solutioning on the quarter rubber tip in the process of fixing the top piece to the heel ... 0·833p per pair extra.

(ii) For attaching any additional leather to the top piece to make up the difference between the thickness of the quarter rubber tip and the top piece ... ... 0·417p per pair extra.

(2) No extra is payable for affixing the top piece which has a quarter rubber tip already attached.

32. ELONGATED HEELS

Repairing elongated heels (where waists already filled in):

Men's (all sizes) and youths' (sizes 2 to 5½) ... ... 1·458p per pair extra to the rates for benching.

All other sizes ... ... 0·625p per pair extra to the rates for benching.

33. LONG WORK—HEELING

(*a*) Repairing men's and youths' Napoleon, jockey, or riding boots, long Wellingtons, short Wellingtons, field boots or sea boots which reach to the knee or above—

(i) Heeling:

0·833p per pair extra to the rates for benching;

(ii) Toe bits, side bits, underlays, and cross pieces or any of them:

0·833p per pair extra to the rates for benching.

(*b*) Repairing ladies' long work—

(i) Heeling:

0·417p per pair extra to the rates for benching;

(ii) Heeling when done together with toe bits, side bits, underlays, and cross pieces or any of them:

0·625p per pair extra to the rates for benching;

(iii) Toe bits, side bits, underlays, and cross pieces or any of them:
0·417p per pair extra to the rates for benching.

34. TOE PIECES (SHAPED)

Shaped toe pieces:

Hand sewn and benched, 2·917p per pair extra;

Riveted, 0·833p per pair extra.

35. WOOD PEGGING BY HAND

Heeling, 1·458p per pair extra to the rates for benching riveted work.

C.—PIECE RATES FOR SEPARATE OPERATIONS OF BENCHING SOLES

36.—(1) Subject to the provisions of paragraphs 37 and 38 and to the provisions as to extras set out in paragraphs 41 to 44, the piece rates for separate operations of benching soles set out in the following Table apply to male or female workers employed on repairing.

(2) If benching throughout is not performed by a single worker, the piece rates for any separate operations of benching specified in the said Table are the rates for the individual operations or, where more than one of these operations is performed by a single worker, the sum of the appropriate rates for the individual operations involved.

	RIVETED WORK						SEWN OR STITCHED WORK					
	Men's	Ladies'	Youths'	Boys', Girls' and infants'			Men's	Ladies'	Youths'	Boys', Girls' and infants'		
Size ...	6–11	2–8	2–5½	11–1½	7–10½	Under 7	6–11	2–8	2–5½	11–1½	7–10½	Under 7
Column ...	1	2	3	4	5	6	7	8	9	10	11	12
	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p
(*a*) HALF SOLE (other than pumps):—,												
1. Stripping and levelling, including filling	2·292	1·875	2·083	1·875	1·458	1·458	2·083	1·667	1·875	1·875	1·458	1·458
2. Skiving old soles at waist	0·833	0·417	0·625	0·417	0·417	0·417	0·833	0·417	0·625	0·417	0·417	0·417
3. Tacking on new soles	0·417	0·417	0·417	0·417	0·417	0·417	0·417	0·417	0·417	0·417	0·417	4·017
4. Rolling or moulding	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208
5. Skiving new soles by hand or machine	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208
6. Riveting across waist by hand ...	0·208	0·208	0·208	0·208	0·208	0·208	0·417	0·417	0·417	0·208	0·208	0·208
7. Rounding by hand	0·625	0·625	0·625	0·625	0·417	0·208	0·833	0·833	0·833	0·833	0·625	0·417
8. Riveting round soles by hand ...	1·042	1·042	1·042	1·042	0·833	0·625	—	—	—	—	—	—
9. Hammering down rivets	0·417	0·417	0·417	0·417	0·417	0·208	—	—	—	—	—	—
10. Cutting channels by hand	—	—	—	—	—	—	0·417	0·417	0·417	0·417	0·417	0·417
11. Opening channels by hand ...	—	—	—	—	—	—	0·417	0·417	0·417	0·417	0·417	0·417
12. Laying channels by hand	—	—	—	—	—	—	0·625	0·625	0·625	0·625	0·417	0·208
13. Hammering down bottoms ...	—	—	—	—	—	—	0·417	0·417	0·417	0·417	0·417	0·208

	RIVETED WORK						SEWN OR STITCHED WORK					
	Men's	Ladies'	Youths'	Boys', Girls' and infants'			Men's	Ladies'	Youths'	Boys', Girls' and infants'		
Size ...	6–11	2–8	2–5½	11–1½	7–10½	Under 7	6–11	2–8	2–5½	11–1½	7–10½	Under 7
Column ...	1	2	3	4	5	6	7	8	9	10	11	12
	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair	Per pair
(*b*) SOLE UNDER HEEL (other than pumps):—	p	p	p	p	p	p	p	p	p	p	p	p
1. Stripping and levelling, including filling	3·750	2·917	3·333	2·917	2·500	1·875	3·750	2·917	3·333	2·917	2·500	1·875
2. Tacking on	1·042	1·042	1·042	1·042	1·042	1·042	1·042	1·042	1·042	1·042	1·042	1·042
3. Removing old heels	1·458	1·458	1·458	1·458	1·042	1·042	1·458	1·458	1·458	1·458	1·042	1·042
4. Rolling or moulding	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208
5. Fitting new sole to seat	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208
6. Securing seat by hand riveting ...	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208	0·208
7. Rounding by hand	1·250	1·250	1·250	1·250	0·833	0·625	1·458	1·458	1·458	1·458	1·042	0·625
8. Riveting round soles by hand ...	1·458	1·458	1·458	1·458	1·042	0·833	—	—	—	—	—	—
9. Hammering down rivets	0·625	0·625	0·625	0·625	0·625	0·417	—	—	—	—	—	—
10. Replacing old heels by hand ...	1·458	1·458	1·458	1·458	1·042	1·042	1·458	1·458	1·458	1·458	1·042	1·042
11. Cutting channels by hand	—	—	—	—	—	—	0·625	0·625	0·625	0·625	0·417	0·417
12. Opening channels by hand ...	—	—	—	—	—	—	0·625	0·625	0·625	0·625	0·417	0·417
13. Laying channels by hand	—	—	—	—	—	—	0·833	0·833	0·833	0·833	0·833	0·625
14. Hammering down bottoms ...	—	—	—	—	—	—	0·625	0·625	0·625	0·625	0·625	0·417

37.—(1) The piece rates for stripping and levelling including filling set out at (*a*) and (*b*) of the last foregoing Table shall be increased by 0·833p per pair where nails have to be removed from full nailed or bradded work.

(2) Where new lifts are required, the piece rate for replacing old heels by hand set out at (*b*) of the said Table shall be increased as if paragraph 30 applied.

(3) Where piece rates for riveting round soles by hand, hammering down rivets, laying channels by hand and hammering down bottoms set out at (*a*) and (*b*) of the said Table are payable and:—

(*a*) the operation of riveting round soles is performed by hand, the worker shall also be paid the appropriate rate for hammering down rivets;

(*b*) the channels have not been laid by machine and hammering down bottoms is performed, the worker shall also be paid the appropriate rate for laying channels by hand.

38. The piece rates for benching set out in paragraphs 36 and 37 do not include payment for:—
(*a*) Pegging the waists,
(*b*) Repairing insoles of welted work,
(*c*) In the case of sole under heel, the sewing or repairing of hand sewn or welted seats,

Where the benchman performs any of these operations, he shall be paid in respect of such work the piece rates specified in paragraph 1 (1)(*b*) (ii).

(*d*) Fitting ladies' breasted through soles—see paragraph 39.

39. FITTING LADIES' BREASTED THROUGH SOLES

(*a*) Where splitting and butting is completed by benchman by hand and cemented to heel breasts ... ... 10p per pair.

(*b*) Where splitting and butting is completed by benchman by machine and cemented to heel breasts ... ... 5p per pair.

40. LADIES' PLATFORM THROUGH SOLES

	By Hand Per pair p	Machine only Per pair p
1. Stripping and levelling, including securing and filling ...	3·958	3·958
2. Roughing uppers	1·875	1·042
3. Roughing new soles	1·667	1·042
4. Cementing uppers	1·250	0·833
5. Cementing soles	1·250	0·833
6. Attaching bottoms (including use of activator)	2·083	1·667
7. Rounding	1·250	0·625
	13·333	10·000

41. SOLEING MATERIAL NOT CUT TO SHAPE

The piece rates for stripping and levelling including filling set out in paragraph 36 apply where soleing material is cut into separate soles shaped rights and lefts. If the soleing material is not given out in this form, an addition of 0·833p per pair is payable.

42. OUTSIZES

For men's work over size 11, the piece rates provided in paragraph 36 for soleing man's work size 6-11 and for ladies' work over size 8 the piece rates provided in paragraph 36 for soleing ladies' work size 2-8 shall be payable respectively, with the following addition:—

Riveted work, machine sewn work or machine stitched work:

For stripping. levelling and tacking-on ... ... 0·417p per pair.

43. RIVETING SOLES ON WELTED BOOTS OR SHOES

Riveting soles by hand on welted boots or shoes—

0·833p per pair extra to the appropriate rate for riveting round soles.

This extra does not apply when the new sole is riveted on the top of the old sole or middle sole.

44. SOLEING WITH LEATHER SUBSTITUTES

Soleing with leather substitutes, but excluding the work for which rates are provided in paragraphs 60 and 61:—

(*a*) Where the worker has to prepare or roughen or prepare and roughen both the new sole and the bottom and to apply an adhesive for the purpose of fixing the new sole before sewing or riveting,

3·333p per pair extra.

(*b*) Where the worker has no preparatory work to perform to the new soles but prepares or roughens or prepares and roughens the bottom and applies an adhesive for the purpose of fixing the new sole before sewing or riveting,

1·667p per pair extra.

D.—PIECE RATES FOR OTHER REPAIRS TO SOLES

45.—(1) INSOLES OR HALF INSOLES—SHAPING AND SLIPPING IN (excluding welted insoles).

Men's (all sizes) and youths' (sizes 2 to 5½)	3·333p per pair.
Ladies'	2·500p per pair.
Boys' and girls' (up to size 1½)	1·667p per pair.

(2) Where either the whole or half of the present insole has to be removed and a new insole (either whole or half) is fitted and the upper is lasted in, the above piece rates do not apply, and a piece worker doing such work shall be paid the piece rates specified in paragraph 1 (1)(*b*)(ii).

46. MIDDLES, (TOE TO JOINT) SECURELY ATTACHED BY EITHER GRINDERY OR SOLUTION, AND ROUNDING BY HAND

Men's (all sizes) and youths' (sizes 2 to 5½)	3·333p per pair.
Ladies'	2·500p per pair.
Boys' and girls' (up to size 1½)	1·667p per pair.
Fitting of press cut slip middles, being a reinforcement and not separately attached or rounded, by hand	0·833p per pair.

47. HALF MIDDLES (slotted and fitted)

Where half middles are slotted and fitted into the old middles ...	1·667p per pair.

48. TOE PLATES OR TOE TIPS (separate job)

Nailed on	0·833p per pair.
Nailed on and sunk or inserted	2·917p per pair.
Screwed on	1·667p per pair.
Screwed on and sunk or inserted...	3·750p per pair.

Provided that these rates shall not apply to toe plates or toe tips when combined with nailing to which the rates in paragraph 49 apply.

49. NAILS OR BRADS

(1)(*a*) Nailing or bradding foreparts (with or without toe plates or toe tips nailed on): the piece rates specified in the following Table:—

Column 1	Column 2	Column 3
—	Men's (all sizes) and Youths' (sizes 2 to 5½)	Ladies' (all sizes) and Childrens' (i.e., all under size 2)
	Per pair	Per pair
	p	p
NAILS:		
Full rows round, each row	1·458	1·042
Rows up middle, each row	0·625	0·417
Toe and joint:—One row ...	1·042	0·853
Two rows ...	1·667	1·458
BRADS:		
Full rows round, each row	1·667	1·250
Rows up middle, each row	0·833	0·625
Toe and joint:—One row ...	1·250	0·833
Two rows ...	2·083	1·667

If toe plates or toe tips screwed on, 0·833p per pair extra.

If toe plates or toe tips sunk or inserted, 2·083p per pair extra.

(*b*) Nailing waists:—1·458p per pair.

(2) The rates for nailing or bradding foreparts and for nailing waists set out in this paragraph do not include payments for fitters, clinkers, ice, climbing, cricket or golf nails, the removing of old nails or the filling up of old holes with wood pegs. If the benchman performs any of these operations, he shall be paid in respect thereof the piece rates specified in paragraph 1(1)(*b*)(ii).

50. RE-SEWING

(*a*) Re-sewing old soles or waists:—

Up to 4 inches, 2·500p; 0·625p per inch thereafter.

(*b*) Re-sewing old pumps:—

Joint to joint:—

Men's (all sizes) and youths' (sizes 2 to 5½), 15p per pair.

Ladies' and other sizes, 11·667p per pair.

Turning and re-turning, 5p per pair extra.

Heel to Heel:—

6.667p per pair additional to the rates for re-sewing from joint to joint set out above.

Part re-sewing only:—

Sewing, 1·667p per inch with a minimum of 1·667p.

Turning and re-turning, 5p per pair extra.

51. LINK STITCHING OR LOOPING

1.250p per inch with a minimum of 2·500p.

52. STIFFENERS (NEW)

New stiffeners (Blake or riveted work) lasted in:

Men's (all sizes) and youths' (sizes 2 to 5½), 15p per pair.

Ladies', boys, and girls' 12·500p per pair.

If welted:

With tingled or braced seats, 5p per pair extra.

With sewn seats, 10p per pair extra.

53. WELTS

(*a*) Re-welting (including taking out old welts):—

Heel to heel—	
Men's (all sizes)	30p per pair.
Youths' (sizes 2 to 5½)	25p per pair.
Ladies' and other sizes	20p per pair.
Joint to joint—	
Men's (all sizes)	20p per pair.
Youths' (sizes 2 to 5½)	17·50p per pair.
Ladies' and other sizes	16·667p per pair.
New pieces of welt on a job (that is on one boot or shoe or on a pair of boots or shoes)	Up to one inch 2.708p, with 1.042p per inch thereafter.

(*b*) Re-sewing of old welts:—

Joint to joint—	
Men's (all sizes)	16·667p per pair.
Youths' (sizes 2 to 5½)	13·333p per pair.
Ladies' and other sizes	11·667p per pair.
Re-sewing old welts whether of one boot or shoe or of a pair of boots or shoes	Up to 2 inches 1.667p, with 0·833p per inch thereafter.

E.—PIECE RATES FOR OTHER REPAIRS TO HEELS

54. HEEL SUPPORTS

Metal or other ready made heel breast supports, 1·667p per pair.

55. HEELING WITH LEATHER SUBSTITUTES

The piece rates appropriate under paragraphs 60 and 61.

56. NAILING HEELS

(1) Nailing heels when boots are not heeled or when performed as a job additional to complete heeling:

Less than two rows, 0·833p per pair.
Two or more rows, 1·667p per pair.

(2) The rates for nailing heels set out in this paragraph do not include payment for fitters, clinkers, ice, climbing, cricket or golf nails, the removing of old nails or the filling up of old holes with wood pegs. If the benchman performs any of these operations, he shall be paid in respect thereof the piece rates specified in paragraph 1(1)(*b*)(ii).

57.—(1) REBUILDING HEELS AND HEELING (BENCHING)

(i) Ladies' French	11·667p per pair up to 2 inches.
Ladies' Cuban	8·750p per pair up to 1½ inches.
Ladies' Square	5·833p per pair up to 1¼ inches.
Men's	7·500p per pair up to 1¼ inches.

The measurement of the height of the heel is to be taken from the upper at the breast of the heel.

(ii) For every quarter inch or part thereof higher, 0·833p per pair extra.
(iii) When sole seat piece is required, 1·677p per pair extra.

(2) The above rates do not apply to sewn seats.

58. REFASTENING HEELS

Refastening heels with pieced insoles and nailing through seat by hand, 2·5p each.

59. WOOD HEELS

Turning back covers and lowering heels, 0·833p per pair.

Replacing covers, 0·833p per pair.

F.—PIECE RATES FOR FIXING STICK-ON SOLES (INCLUDING HAND TRIMMING WHERE REQUIRED)

60.—(1) The piece rate for fixing stick-on soles (including hand trimming where required) is 6p per pair.

(2) The rate set out in this paragraph does not apply to (*a*) other rubber soles for which the worker shall be paid the piece rates specified in paragraph 1(1)(*b*)(ii), or (*b*) rubber tips, the rates for which are set out in paragraph 31.

G.—PIECE RATES FOR CREPE WORK

61. The piece rates for crepe work are set out in the following Table:—

	Men's (all sizes)	Ladies' (all sizes) and Youths' (2 to 5½)	Boys' and Girls'
Column	1	2	3
	Per pair p	Per pair p	Per pair p
(1) THROUGH SOLE			
(*a*) Stripping, levelling and filling ...	4·583	3·750	2·708
(*b*) Preparing and solutioning bottoms ...	2·083	2·083	1·667
(*c*) Solutioning new middle soles ...	1·458	1·042	0·833
(*d*) Fixing and hammering down middles	2·292	1·458	1·042
(*e*) Solutioning outsoles and middles ...	2·083	1·875	1·250
(*f*) Fixing and hammering down outsoles	2·083	1·875	1·667
(*g*) Rounding both middles and outsoles	3·333	2·917	2·083
	17·915	15·000	11·250
(2) HALF-SOLE			
(*a*) Stripping, levelling, filling and skiving	3·750	2·917	2·292
(*b*) Preparing and solutioning bottoms ...	1·458	1·042	0·833
(*c*) Solutioning crepe middle soles ...	0·833	0·833	0·625
(*d*) Fixing and hammering down middles	1·458	1·042	1·042
(*e*) Solutioning outsoles and middles ...	1·875	1·458	1·042
(*f*) Fixing and hammering down outsoles	1·458	1·458	1·042
(*g*) Rounding outsoles and middles ...	2·500	2·500	2·083
	13·332	11·250	8·959

	Men's (all sizes)	Ladies' (all sizes) and Youths' (2 to 5½)	Boys' and Girls'
Column	1	2	3
	Per pair	Per pair	Per pair
	p	p	p
(3) HEEL			
(*a*) Scouring and levelling old heel ...	2·083	1·667	1·042
(*b*) Solutioning old heels	0·625	0·417	0·417
(*c*) Solutioning new top pieces	0·625	0·417	0·417
(*d*) Fixing and hammering down top pieces	0·417	0·417	0·417
(*e*) Rounding by hand	0·625	0·625	0·625
	4·375	3·543	2·918
(4) TOE PIECES OR SIDE PIECES			
(*a*) Stripping, levelling and skiving old soles	2·292	1·875	1·667
(*b*) Fitting piece of new middle sole ...	1·042	0·833	0·833
(*c*) Attaching toe or side piece	1·250	1·250	1·250
(*d*) Rounding by hand	0·625	0·625	0·417
(*e*) Hammering down by hand ...	0·625	0·625	0·417
	5·834	5·208	4·584

	Per pair
	p
(5) EXTRAS ON CREPE WORK	
(*a*) Rands, joint to joint, solutioned, fixed and pared to sole	5·833
(*b*) Rands, joint to joint, frictioned, fixed and pared to sole	3·333
(*c*) Rands, full, solutioned, fixed and pared to sole	8·750
(*d*) Rands, full, frictioned, fixed and pared to sole	5·833
(*e*) All round welts, solutioned, turned down and pared to sole ...	8·750
(*f*) Building heels by single press cut lifts	1·667
(*g*) Wedge shape lifts	1·667
(*h*) Attaching ready-built heels (solutioned)	1·667

H.—REPAIRS TO UPPERS

62. BACK STRAPS

(*a*) Completed work machined:

(i) When not put under seat:

Up to 4 inches, 2·083p each.

Over 4 inches, 0·833p each per inch or part thereof extra.

(ii) When put under seat:

Up to 4 inches, 3·333p each.

Over 4 inches, 0·833p each per inch or part thereof extra.

(iii) When stabbed to seat:

Up to 4 inches, 4·167p each.

Over 4 inches, 0·833p each per inch or part thereof extra.

(*b*) Completed work solutioned:

1·667p each additional to the rates for machined work set out in (*a*) of this paragraph.

63. The piece rates for PATCHES (other than seat patches) are set out in the following Table:—

	Each
	p
(a) Patches machined (when not soled):	
(i) If neither sewn to sole nor put under	3·333
(ii) If put under sole	5·000
(iii) If sewn down to sole or welt	5·833
(b) Patches machined (when to be soled):	
(i) If neither sewn to sole nor put under	3·333
(ii) If put under sole	3·750
(iii) If sewn down to sole or welt	5·833
(c) Patches solutioned: to be paid at the rates for machined work in (a) and (b) of this Table with the addition of	1·667
(d) Lasted in or put under (when to be soled)	0·833
(e) Put under (when not soled)	1·667
(f) Sewn down to sole or welt only	2·500
(g) Hand stabbed on, 2·083p each extra to the rates for machined work set out in this Table.	
(h) Saddle or cross patches to be paid for as two patches.	

64. The piece rates for SEAT PATCHES are set out in the following Table:—

Column 1	Column 2	Column 3
—	Men's (all sizes) and Youths' (sizes 2 to 5½)	Ladies' and other sizes
Completed work:	Each	Each
(a) Machined and lasted in:	p	p
(i) Half way round heel or less	5·833	5·000
(ii) Over half way round heel	10·833	9·167
(b) Machined and sewn down to seat:		
(i) Half way round heel or less	7·500	5·833
(ii) Over half way round heel	13·333	10·833
(c) Solutioned on and lasted in:		
(i) Half way round heel or less	7·500	6·667
(ii) Over half way round heel	14·167	12·500
(d) Solutioned on and sewn down to seat:		
(i) Half way round heel or less	9·167	7·500
(ii) Over half way round heel	16·667	14·167
Separate operations:		
(e) Shaping, fitting and machining:		
(i) Half way round heel or less	2·917	2·917
(ii) Over half way round heel	5·000	5·000
(f) Shaping, fitting and solutioning:		
(i) Half way round heel or less	5·000	5·000
(ii) Over half way round heel	8·333	8·333
(g) Lasting-in:		
(i) Half way round heel or less	3·333	3·333
(ii) Over half way round heel	6·667	5·833
(h) Sewing down to seat:		
(i) Half way round heel or less	5·000	3·333
(ii) Over half way round heel	12·500	10·000

Hand stabbed on 4·167p each extra to the rates for machined work set out in this Table.

65. The piece rates for TOE CAPS are set out in the following Table:—

Column 1	Column 2	Column 3
—	Men's (all sizes) and Youths' (sizes 2 to 5½)	Ladies' and other sizes
	Per pair p	Per pair p
(*a*) Toe caps machined and lasted in: ...		
(i) When boots are soled	8·333	6·667
(ii) When boots are not soled	12·500	10·000
(iii) When boots are made longer (including piecing the insoles)	18·333	15·000
(*b*) Toe caps, solutioned: to be paid at the rates for machined work in (*a*) of this Table with the addition of	1·667	1·667
(*c*) Lasted in only:		
(i) When boots are soled	5·000	3·750
(ii) When boots are not soled	11·667	7·500
(iii) When boots are made longer (including piecing the insoles)	15·000	10·000
(*d*) When sewn down to sole or welt, machined ...	10·000	8·333
(*e*) When sewn down to sole or welt, solutioned ...	14·167	11·667
(*f*) Sewn down only	7·500	5·000

(*g*) When caps are sewn in under welt, the appropriate rate specified in paragraph 53 are to be paid in addition to the rates in (*a*), (*b*) and (*c*) of this Table.

(*h*) Toe caps fitted and machined only, 2·917p per pair; if solutioned only, 4·583p per pair.

(*i*) All work when uppers are pulled up to joint for re-capping is to be paid for as lasting vamps with caps as set out in paragraph 67.

(*j*) Toe caps of waxed kips, waxed splits and heavy chrome leathers, 1·667p each extra.

66. TOE PUFFS

(*a*) Toe puffs when not re-capped to be paid for as toe caps.

(*b*) When tow puffs are put in and the material is not prepared for the worker, an extra of 1·667p per pair shall apply in addition to the rates for toe caps.

67. The piece rates for VAMPS (re-vamping) are set out in the following Table:—

Column 1	Column 2	Column 3	Column 4
—	Men's (all sizes) and Youths' (sizes 2 to 5½)	Ladies'	Other sizes
	Per pair p	Per pair p	Per pair p
(*a*) Vamps machined and fitted	9·167	7·500	5·833
If solutioned, extra	5·000	5·000	4·167
(*b*) Lasting	9·167	8·333	6·667
(*c*) Sewing down to sole or welt	13·333	11·667	10·000

(*d*) When vamps are sewn in under welt, the appropriate rates specified in paragraph 53 are to be paid in addition to the rates in (*a*), (*b*) and (*c*) of this Table.

(*e*) Toe capped vamps:
Machined and fitted, 0·833p per pair
Lasted in, 0·833p per pair
Sewn down through welt 2·083p per pair
} extra to the rates in (*a*), (*b*) and (*c*) of this Table.

(*f*) Lasting vamps of single soled boots, when being soled, 2·083p per pair less.

I.—SURGICAL REPAIRING AND EXTRAS

68. The piece rates for repairing set out in this Part of this Schedule apply to surgical repairing. The additional extras provided in paragraphs 70 and 71 for bespoke hand sewn surgical making apply also to bespoke hand sewn surgical repairing.

PART X

PIECE RATES FOR MALE OR FEMALE WORKERS EMPLOYED ON BESPOKE MAKING BESPOKE HAND SEWN WORK (INCLUDING BESPOKE HAND SEWN SURGICAL WORK)

69.—(1) Subject to the provisions of this Part of this Schedule, the piece rates applicable to male or female workers employed on the bespoke making of bespoke hand sewn work (including bespoke hand sewn surgical work) are set out in the following Table.

(2) Where surgical work is not hand stitched by the maker, the rates for completed work shall be reduced by an amount equal to the appropriate rate for "hand stitching" specified in Column 7 of the said Table.

(3) Where surgical work is not finished by the maker, the rates for completed work shall be reduced by an amount equal to the appropriate rate for "finishing by hand alone" specified in Column 8 of the said Table.

(4) In this Part of this Schedule, the expression "groundwork" includes the making of all boots and shoes of black leathers (other than patent) whether made with or without toe caps, puffs, or box, block or stiffened toes.

GROUND WORK

	Completed work	Work on sectional system					
		Lasting-up (tacking-on, rounding and holeing insoles, including preparing stiffeners and toe puffs and trimming uppers out for sewer)	Hand sewing (including preparing and setting up of welts)	Rounding (fill up bottom, round sole, channel)	Heeling, closing channels, building heel, getting ready for finishing	Hand stitching	Finishing by hand alone
Column 1	Column 2	Column 3	Column 4	Column 5	Column 6	Column 7	Column 8
	Per pair	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p
(*a*) MEN'S, LADIES' AND YOUTHS' LONG WORK: Napoleon, jockey or riding boots, long Wellingtons, short Wellingtons, field boots	£4·017	61·667	56·667	42·917	37·917	80·833	75·000
(*b*) MEN'S, LADIES' AND YOUTHS' SHORT WORK: Boots and Shoes ...	£3·333	48·333	48·333	30·000	32·500	65·000	75·000
(*c*) BOYS' AND GIRLS': Boots and Shoes ...	£2·308	34·583	32·917	20·833	24·167	40·417	50·833
(*d*) INFANTS': Boots and Shoes under size 9 ...	£2·013	28·333	28·333	15·833	22·500	35·833	48·333
(*e*) Chrome leather soles in hand stitched work, extra ...	20·000p	—	—	5·417	—	10·000	4·583
(*f*) Outsizes (i.e. men's size 11 and over, ladies' size 8 and over), extra ...	16·667p	2·500	2·500	2·500	2·500	2·500	2·500

EXTRAS TO GROUND WORK

70. The extras set out in the following Table apply to to the piece rates specified in paragraph 69:—

	Completed work	Work on sectional system					
		Lasting	Hand sewing	Rounding	Heeling	Hand stitching	Finishing by hand
Column 1	Column 2	Column 3	Column 4	Column 5	Column 6	Column 7	Column 8
	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p
(*a*) MEN'S LONG WORK:							
(1) Ham or thigh boots	22·917	6·667	4·583	2·917	2·917	2·917	2·917
(2) Patent uppers or fronts:							
When patent calf used ...	35·000	21·250	7·500	—	—	—	6·250
When patent leathers other than patent calf used ...	31·250	19·167	7·500	—	—	—	4·583
(3) Spur boxes	49·583	—	—	—	38·750	—	10·833
(4) Stabbing seats	23·333	—	—	—	—	—	—
(5) Middles to field boots ...	17·083	—	—	4·583	—	10·833	1·667
(6) Stiff leg	19·583	—	—	—	—	—	—
(7) White, coloured or velvet finished leathers, whether covers are used or not (employer to find material for covers)	34·583	6·667	3·750	3·750	3·750	8·333	8·333
(8) Other extras as set out in paragraphs 71 and 74							
(*b*) MEN'S SHORT WORK:							
(1) Patent uppers:							
When patent calf used ...	29·583	8·333	4·583	2·083	2·083	6·250	6·250
When patent leathers other than patent calf used ...	25·417	7·500	4·583	1·667	1·667	5·417	4·583

Column 1	Completed work	Work on sectional system					
		Lasting	Hand sewing	Rounding	Heeling	Hand stitching	Finishing by hand
	Column 2	Column 3	Column 4	Column 5	Column 6	Column 7	Column 8
	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p
(2) Crupp uppers	10·000	2·083	1·667	0·833	0·833	2·917	1·667
(3) Patent golosh:							
When patent calf used ...	24·583	8·333	2·917	2·083	2·083	4·583	4·583
When patent leathers other than patent calf used ...	19·167	6·250	2·917	2·083	2·083	2·917	2·917
(4) Patent vamp:							
When patent calf used ...	13·333	7·500	2·917	—	—	2·917	—
When patent leathers other than patent calf used ...	12·083	6·250	2·917	—	—	2·917	—
(5) Patent toecap:							
When patent calf used ...	9·583	5·417	2·083	—	—	2·083	—
When patent leathers other than patent calf used ...	7·083	3·750	1·667	—	—	1·667	—
(6) Patent back golosh							
When patent calf used ...	10·417	5·417	1·667	—	—	1·667	1·667
When patent leathers other that patent calf used ...	7·083	2·083	1·667	—	—	1·667	1·667
(7) Cloth leg	10·417	2·083	1·667	1·667	1·667	1·667	1·667
(8) Wing toecap	9·583	6·667	2·917	—	—	—	—
(9) Middle soles, through ...	23·333	—	—	7·500	—	11·250	4·583
(10) Middle soles to joint	13·750	—	—	4·583	—	7·500	1·667
(11) Welts from $\frac{1}{4}$ inch to $\frac{3}{8}$ inch in width	10·000	—	3·750	1·667	—	1·667	2·917
(12) Welts over $\frac{3}{8}$ inch in width ...	19·583	—	7·500	2·917	—	2·917	6·250
(13) Bevel clumps	29·583	—	—	19·583	—	—	10·000
(14) Square clumps	23·333	—	—	15·00	—	—	8·333
(15) Heels, for each $\frac{1}{4}$ inch over and above $1\frac{1}{4}$ inches per pair ...	5·417	—	—	—	3·750	—	1·667

	Completed work	Work on sectional system					
		Lasting	Hand sewing	Rounding	Heeling	Hand stitching	Finishing by hand
Column 1	Column 2	Column 3	Column 4	Column 5	Column 6	Column 7	Column 8
	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p
(16) Seats welted or sewn	26·667	—	10·000	4·583	—	7·500	4·583
(17) Seats braced	5·000	—	5·000	—	—	—	—
(18) Heels seats sewn down	5·000	—	—	—	5·000	—	—
(19) Seats randed	26·667	—	10·000	4·583	—	7·500	4·583
(20) German seats	25·000	—	10·000	—	7·500	4·583	2·917
(21) Spur boxes	49·583	—	—	—	38·750	—	10·833
(22) Sock linings sewn in	23·750	12·917	10·833	—	—	—	—
(23) Arched insoles	20·000	20·000	—	—	—	—	—
(24) Inserted rubberettes or iron tips	5·417	—	—	—	3·750	—	1·667
(25) Stitching aloft and bunked ...	12·500	—	—	—	—	6·250	6·250
(26) French corks	69·167	60·000	9·167	—	—	—	—
(27) Mock corks	59·167	50·000	9·167	—	—	—	—
(28) Inside corks, not surgical ...	25·000	25·000	—	—	—	—	—
(29) White, coloured or velvet finished leathers whether covers are used or not (employer to find material for covers)	20·000	4·583	1·667	1·667	2·917	4·583	4·583
(30) Full bradding or nailing ...	12·083	—	—	—	—	—	—
(31) Bradding or nailing toe and joint	6·250	—	—	—	—	—	—
(32) Clinkered round	12·083	—	—	—	—	—	—
(33) Clinkered round toes	6·250	—	—	—	—	—	—
(34) Other extras as set out in paragraphs 71 and 74.							

	Completed work	Work on sectional system					
		Lasting	Hand sewing	Rounding	Heeling	Hand stitching	Finishing by hand
Column 1	Column 2	Column 3	Column 4	Column 5	Column 6	Column 7	Column 8
	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p	Per pair p
(*c*) LADIES' LONG WORK:							
(1) Patent uppers or fronts:							
When patent calf used ...	26·667	19·167	3·750	—	—	—	3·750
When patent leathers other than patent calf used ...	23·333	15·833	3·750	—	—	—	3·750
(2) Other extras the same as for "Men's long work" as set out in this paragraph and in paragraphs 71 and 74.							
(*d*) LADIES' SHORT WORK:							
(1) Cloth leg up to 7 inches... ...	10·417	2·083	1·667	1·667	1·667	1·667	1·667
(2) Cloth leg over 7 inches ...	15·417	2·917	3·750	1·667	1·667	1·667	3·750
(3) Middle soles	10·000	—	—	2·917	—	5·417	1·667
(4) Welts above $\frac{1}{4}$ inch in width ...	10·000	—	3·750	1·667	—	1·667	2·917
(5) Heels above $1\frac{3}{8}$ inches in height, for each $\frac{1}{4}$ inch or part of $\frac{1}{4}$ inch	5·417	—	—	—	3·750	—	1·667
(6) French corks	59·167	50·000	9·167	—	—	—	—
(7) Mock corks	46·667	40·417	6·250	—	—	—	—
(8) Inside corks, not surgical ...	19·583	19·583	—	—	—	—	—
(9) White, coloured or velvet finished leathers whether covers are used or not (employer to find material for covers)	13·750	2·917	1·667	1·667	1·667	2·917	2·917

71.—(1) Additional extras to ground work for bespoke hand sewn surgical work (including repairing) are set out in the following Table.
(2) For the purposes of (*a*) to (*f*) all measurements of the heights of corks are to be taken from the centre of the heel base or under the joint, whichever is the greater.

		Work on sectional system				
	Completed work	Preparing work ready for lasting (excluding covering)	Covering	Lasting	Sewing	Finishing by hand
Column 1	Column 2	Column 3	Column 4	Column 5	Column 6	Column 7
	Each	Each p	Each p	Each p	Each p	Each p
(*a*) Outside through cork (box randed):						
(1) Rising to 1 inch	£1·867	68·333	—	45·417	72·917	—
(2) For every additional half-inch or part thereof ...	16·667p	10·833	—	2·917	2·917	—
(3) Bridge or arched waists, add	12·083p	—	—	—	9·167	2·917
(4) Steel bridge plate, fixing	4·583p	—	—	—	—	—
(*b*) Outside through cork (randed other than box randed):						
(1) Rising to 1 inch	£1·458	48·750	—	29·167	67·917	—
(2) For every additional half-inch or part thereof ...	16·667p	10·833	—	2·917	2·917	—
(3) Bridge or arched waists, add	12·083p	—	—	—	9·167	2·917
(4) Steel bridge plate, fixing	4·583p	—	—	—	—	—
(*c*) Outside cork forepart:						
(1) Rising from joint to 1 inch	£1·050	32·083	—	21·250	51·667	—
(2) For every additional half-inch or part thereof ...	10·000p	6·667	—	1·667	1·667	—
(*d*) Outside heel cork, cased:						
(1) Rising to 1 inch	35·000p	16·667	—	7·500	10·833	—
(2) For every additional half-inch or part thereof ...	7·083p	3·750	—	1·667	1·667	—
(*e*) Through inside corks, covered:						
(1) Rising to 1 inch (i) Loose	86·667p	54·583	9·167	18·333	4·583	—
(ii) Sewn in	93·750p	38·750	9·167	27·500	18·333	—
(2) For every additional half-inch or part thereof ...	22·917p	10·833	1·667	7·500	2·917	—

	Completed work	Work on sectional system				
		Preparing work ready for lasting (excluding covering)	Covering	Lasting	Sewing	Finishing by hand
Column 1	Column 2	Column 3	Column 4	Column 5	Column 6	Column 7
	Each p	Each p	Each p	Each p	Each p	Each p
(*f*) Inside heel cork, covered:						
(1) Rising to 1 inch:						
(i) Loose	59·167	32·083	7·500	16·667	2·917	—
(ii) Sewn in	68·750	32·500	7·500	19·583	9·167	—
(2) For every additional half-inch or part thereof ...	10·000	3·750	1·667	2·917	1·667	—
(*g*) Extra heel, loose cork fitted inside up to joint ...	35·000	—	—	—	—	—
(*h*) Cork fillers for Chopart's boots or false toe parts:						
(1) 2 inches long and over	30·000	22·500	7·500	—	—	—
(2) Under 2 inches long	14·167	7·500	6·667	—	—	—
(*i*) Fitting in brace or tack	25·000	—	—	15·000	10·000	—

	Each p
(*j*) Fitting heel round fixed iron heel stop (exclusive of riveting)	10·000
(*k*) Stiffeners:	
(1) High stiffeners carried above ankle	12·083
(2) Double high stiffeners to cover each side of ankle	17·500
(3) Long stiffeners	4·483
(*l*) Completely filled in waist from heel to joint, completed job ... ... (if not finished by maker, 5·833p each less)	35·000
(*m*) (1) Meta bars (outside)	8·333
(2) .. .. (concealed)	12·083
(*n*) (1) Wedges or layers (either forepart or heel), sewn in	4·583
(2) .. .. .. riveted on or sewn in made-up boot, on forepart, when not soled	8·333
(3) .. .. .. in made-up boot, on heel, when not heeled	6·250
(4) Through wedges or layers from forepart to heel (including making up waist on stock boots)	26·667
(5) Where the wedge or layer sewn in is over $\frac{1}{3}$ inch thick at the thickest point, 2·083p additional to above rates.	

		Each p
(*o*)	(1) "T" straps	4·583
	(2) "T" straps if stabbed on to finished boot	8·333
(*p*)	"D" straps	4·583
(*q*)	Buckles	3·750
(*r*)	Sponge rubber insoles, cut, cemented to sock, inserted and, if required, cemented to leather insole	15·000
(*s*)	Valgus or Meta rubber pads with socks, fixing	8·333
(*t*)	Mechanical appliances:	
	(1) Concealed ankle support springs (exclusive of riveting, see item (8) below)	17·500
	(2) Inserted metal arch supports (exclusive of riveting, see item (8) below)	17·500
	(3) Single or double sockets and fixed shoe pieces (exclusive of riveting, see item (8) below)	17·500
	(4) Sole or foot springs (exclusive of riveting, see item (8) below)	8·333
	(5) Fixing to heel and building round undetachable leg appliance	35·000
	(6) Riveting in socket, single or double	7·500
	(7) Taking down heel, fixing in socket by riveting, rebuilding heel and working over socket	25·000
	(8) For the work of riveting referred to in items (1) to (4) above, the worker must be paid the piece rates specified in paragraph 1(1)(*b*)(ii).	
(*u*)	Shaped oblique or elongated heels:	
	(1) For an elongation up to and including ¼ inch	(No extra)

		Benching Each p	Finishing Each p
	(2) For an elongation exceeding ¼ inch but not exceeding 1 inch	3·750	1·667
	(3) For an elongation exceeding 1 inch but not extending more than half-way from the position of the ordinary heel to the joint	10·833	2·917
	(4) For an elongation extending more than half-way from the position of the ordinary heel to the joint	21·250	6·250
(*v*)	For any extra work involved in the building or re-building of a heel from the seat which is necessitated by the floating out of the heel above ¼ inch from the ordinary contour of the heel	3·750	1·667
(*w*)	Converting stock boot into surgical boot to be paid for on the basis of new work.		

		Each side p
(*x*)	Sewing waist by hand where foreparts are stitched by machine	1·667

BESPOKE PEGGED WORK

72. The piece rates for all completed bespoke pegged work are 20p per pair less than the rates for completed bespoke hand sewn work as set out in paragraph 69. The piece rates for extras to bespoke pegged work are the same as those set out in paragraphs 70 and 71 for the extras to hand sewn work.

BESPOKE RIVETED WORK

73. The piece rates for bespoke riveted work are set out in the following Table:—

—	Men's	Ladies' and Youths'	Boys' and Girls', sizes 11 to 1½	Boys and Girls', sizes 7 to 10½
Column 1	Column 2	Column 3	Column 4	Column 5
	Per pair p	Per pair p	Per pair p	Per pair p
(*a*) Benched (stuff cut by machinery)	23·333	20·833	17·500	15·000
(*b*) Finished by hand throughout ...	13·333	8·333	5·833	5·000
(*c*) Finished by hand (edges and heels only)	8·333	5·833	4·167	3·750
(*d*) Extras:—				
(i) Nailing or bradding soles by hand	5·833	5·833	4·167	4·167
(ii) Stuff not press cut... ...	3·750	3·750	2·917	2·917

(*e*) Light Bluchers (no cap):—

(i) Putting-up ... ... 17·500p per pair.

(ii) Nailing or bradding ... ... 4·167p per pair.

(iii) Finishing by hand (edges and heels only) ... ... 7·917p per pair.

PART XI

GENERAL

74.—(1) For each try on, or re-try on, outworkers shall be paid 13·333p extra for one boot or shoe or pair of boots or shoes, and indoor workers, 6·667p extra for one boot or shoe or pair of boots or shoes. These rates do not include bracing. Alterations (other than operations to which general minimum piece rates are applicable) are to be paid at the piece rates specified in paragraph 1(1)(*b*)(ii).

(2) Scafe or similar soles, 25p per pair extra to the rates for completed work set out in paragraphs 69, 70 and 71.

(3) The minimum rates of wages specified in this Schedule do not include the cost of grindery.

75. Rates per pair—where a piece rate is specified in this Schedule as a rate per pair one-half of such rate shall be payable where only one boot or shoe is involved.

DEFINITIONS

76. (*a*) "German seat" is a piece of butt leather sewn round the heel.

(*b*) "Inside corks" are extra insoles of cork which are made with the boot.

(*c*) "Shaped toe piece" is a toe piece that is larger than the ordinary toe bit and extends along the side up to the joint.

(*d*) "Underlays" are inserted and slotted toe bits or side bits.

(*e*) "Grindery" is all material apart from tools used by the worker in the making or repairing of leather footwear.

(*f*) "Box randed"—a box rand is a rand which is made from a piece of bend, butt, fore-end, shoulder or belly leather.

EXPLANATORY NOTE

(*This Note is not part of the Order.*)

This Order, which has effect from 25th October 1972, sets out the statutory minimum remuneration payable in substitution for that fixed by the Wages Regulation (Boot and Shoe Repairing) Order 1971 (Order D. (155)), as amended by the Wages Regulation (Boot and Shoe Repairing) (Amendment) Order 1971 (Order D. (157)), which Orders are revoked.

New provisions are printed in italics.

SI 1972/1430
ISBN 0-11-021430-7

